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(54) **IMPACT FORCE GAUGE WITH WIRELESS NOTIFICATIONS**

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CPC **G01L 5/0052** (2013.01); **B65D 79/02** (2013.01)

(58) **Field of Classification Search**

CPC G01L 5/0052; B65D 79/02
See application file for complete search history.

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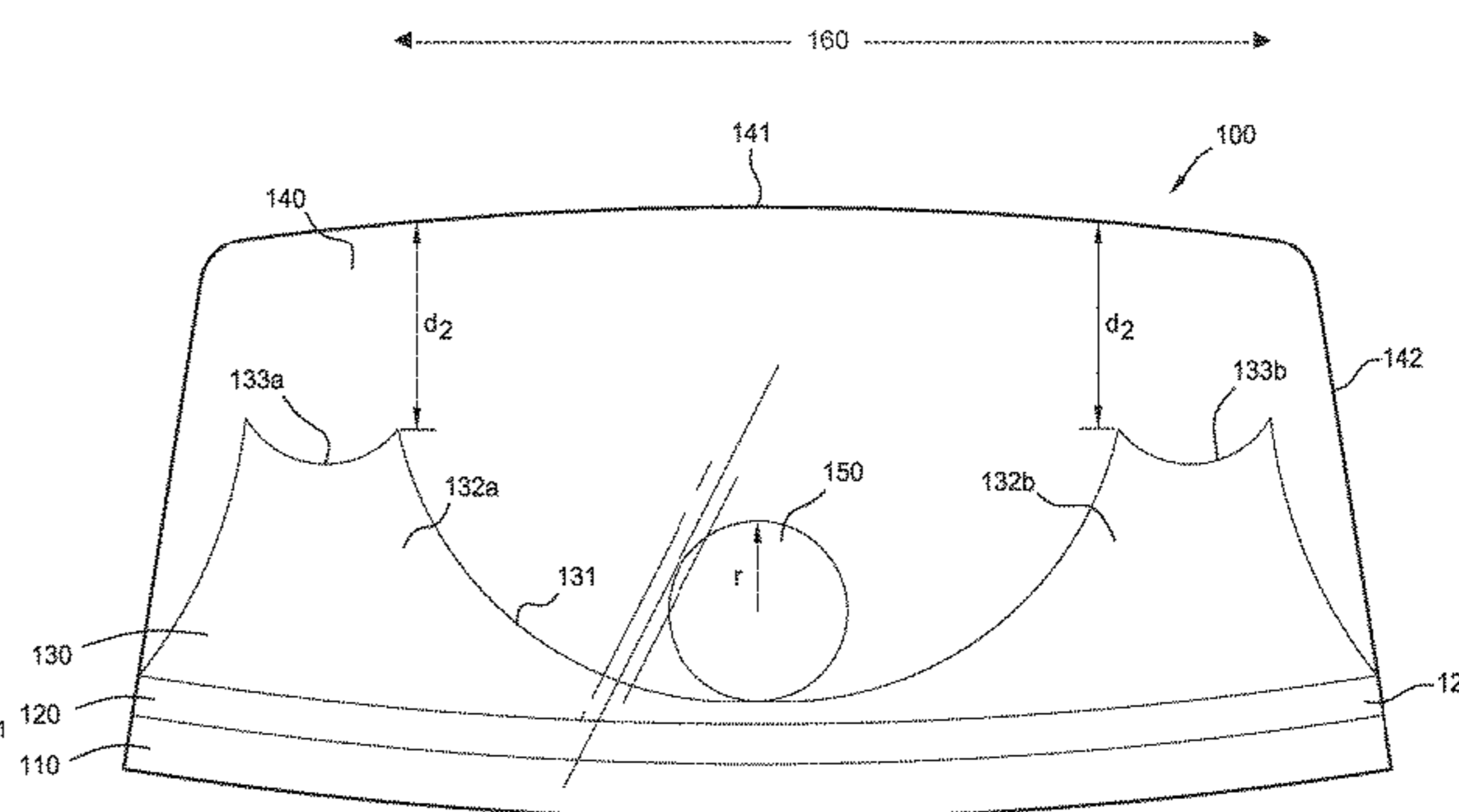
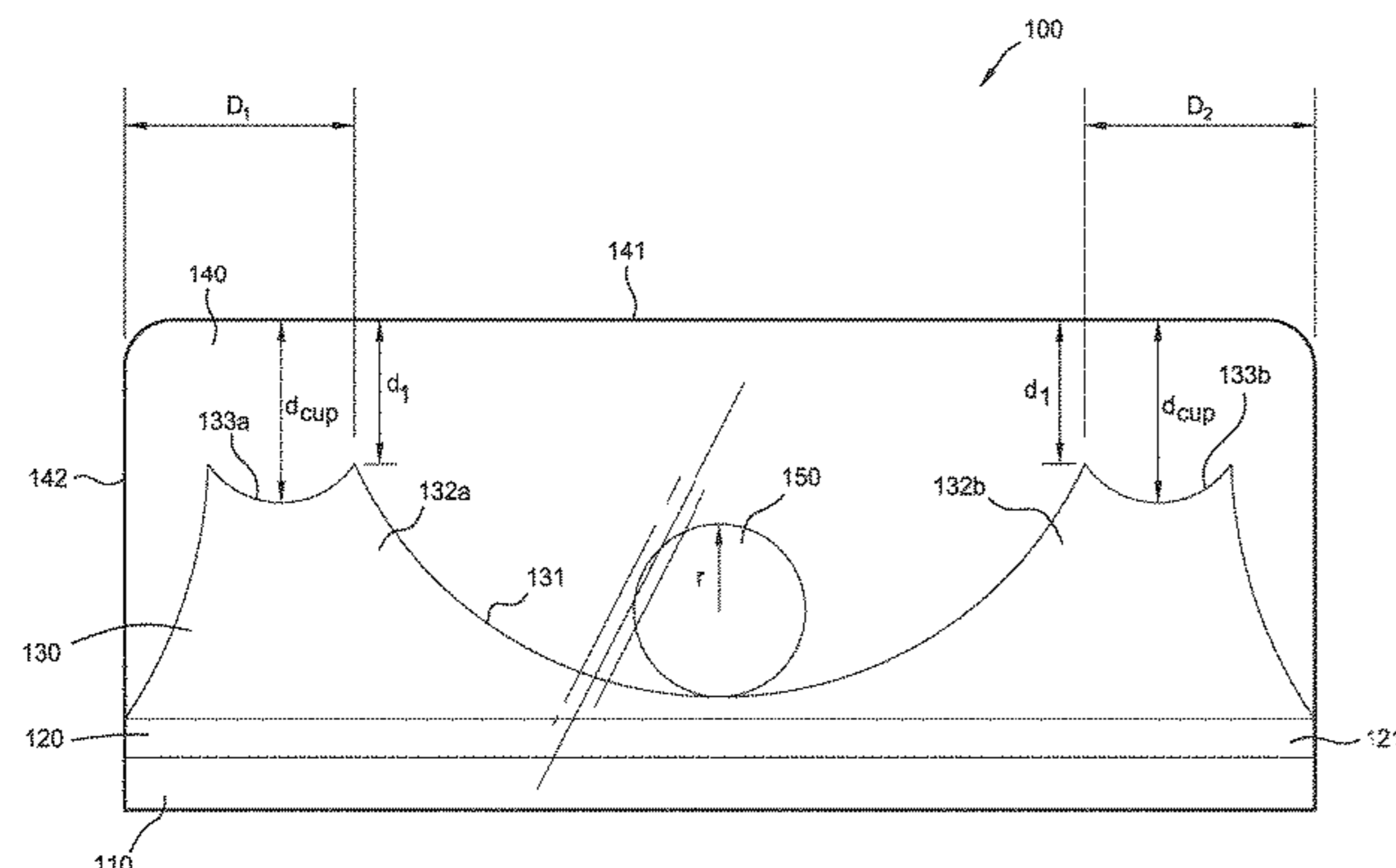
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(57) **ABSTRACT**

Embodiments provide for an impact force gauge that includes a track and a shell that is designed to flex from a first state to a second state when a force exceeding a predetermined threshold is applied along a given axis and that is designed to return to the first state when the force falls below the predetermined threshold along the given axis. A roller is located in the shell and has a diameter such the roller is allowed or blocked from moving to different locations in the impact force gauge based on the force applied thereto. Based on the presence or absence of the roller along different portions of the track, the force gauge wirelessly transmits an indication of whether the force gauge has been exposed to a force that exceeds the predetermined threshold.

20 Claims, 12 Drawing Sheets



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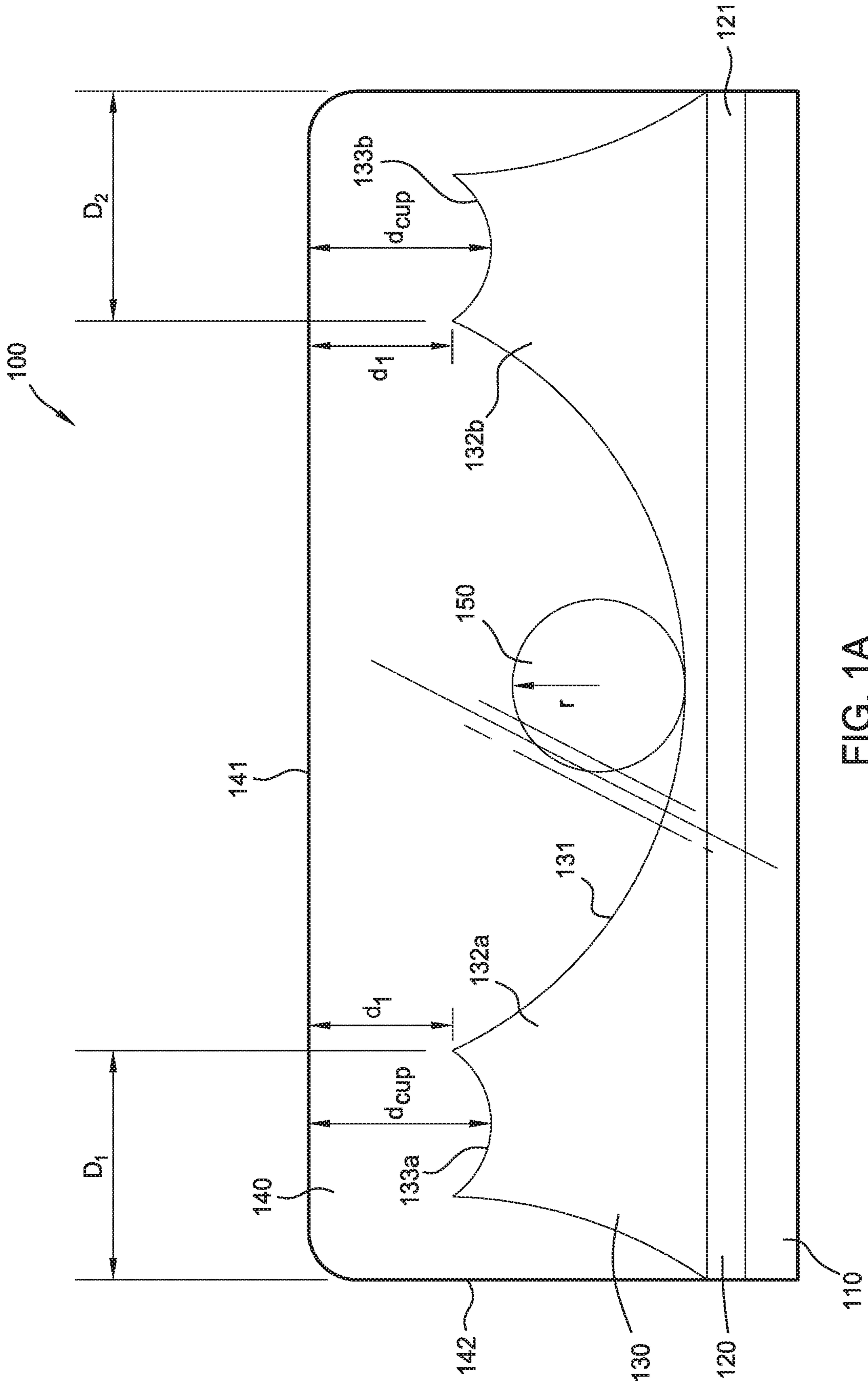


FIG. 1A

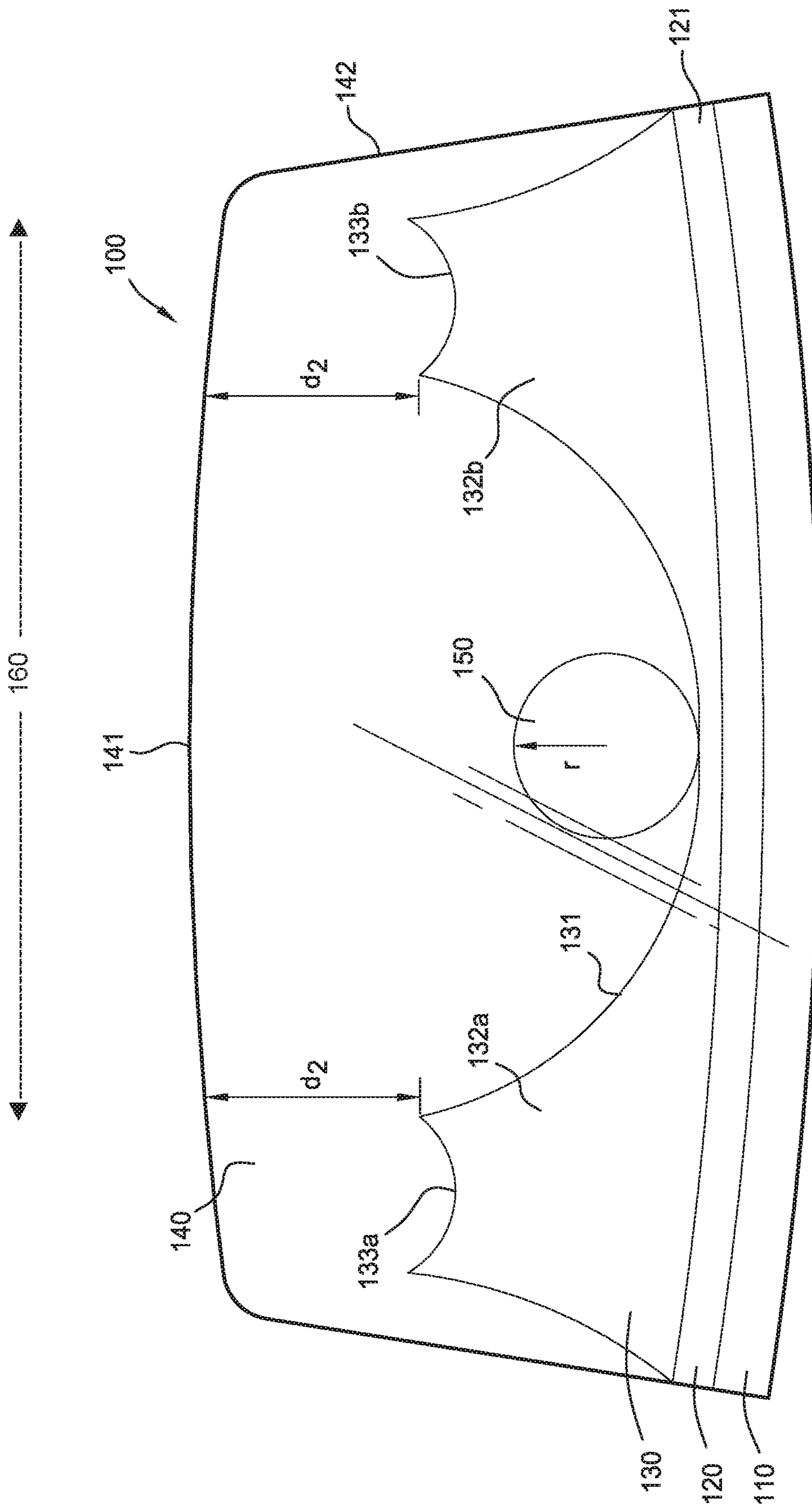


FIG. 1B

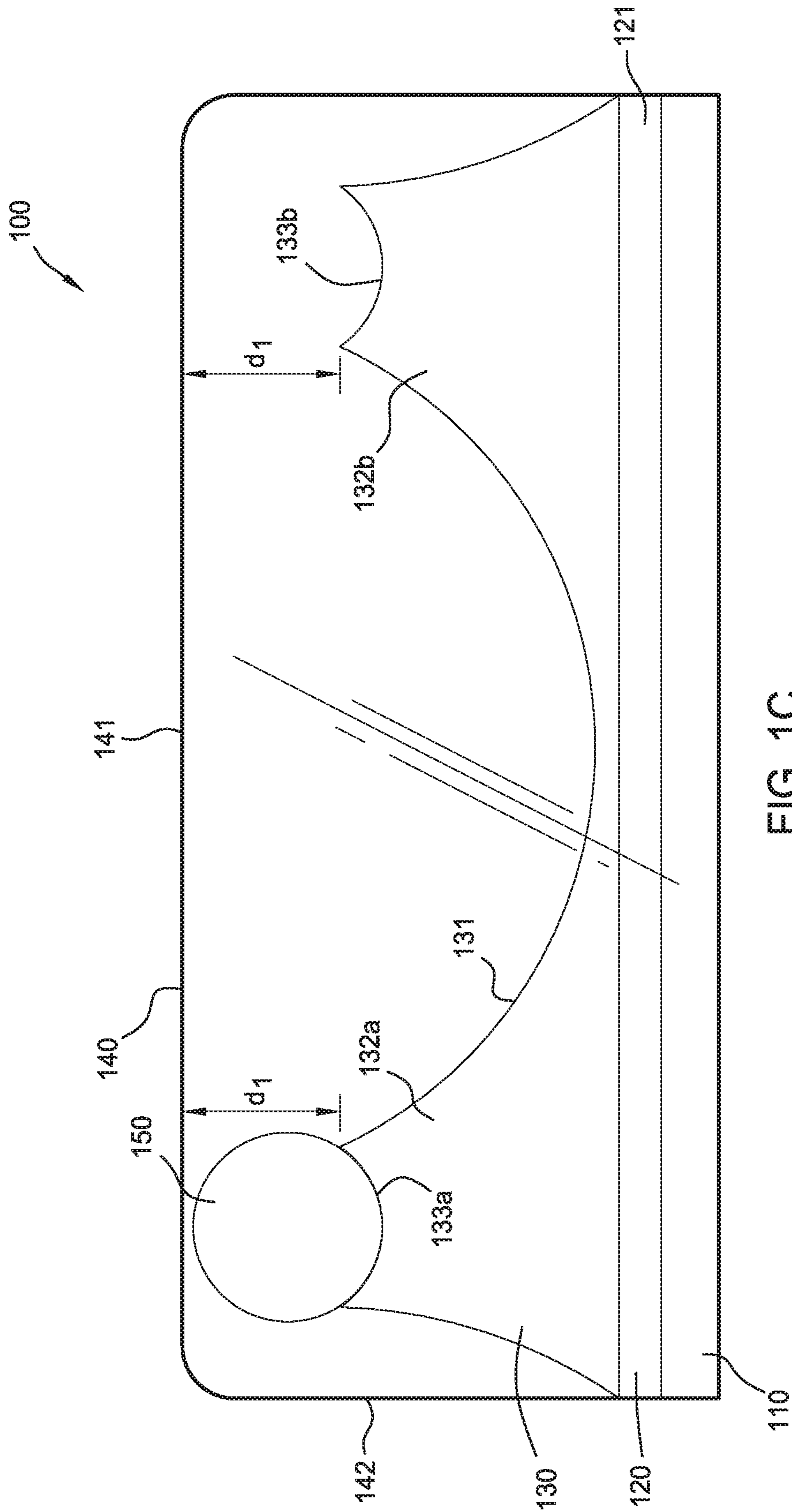


FIG. 1C

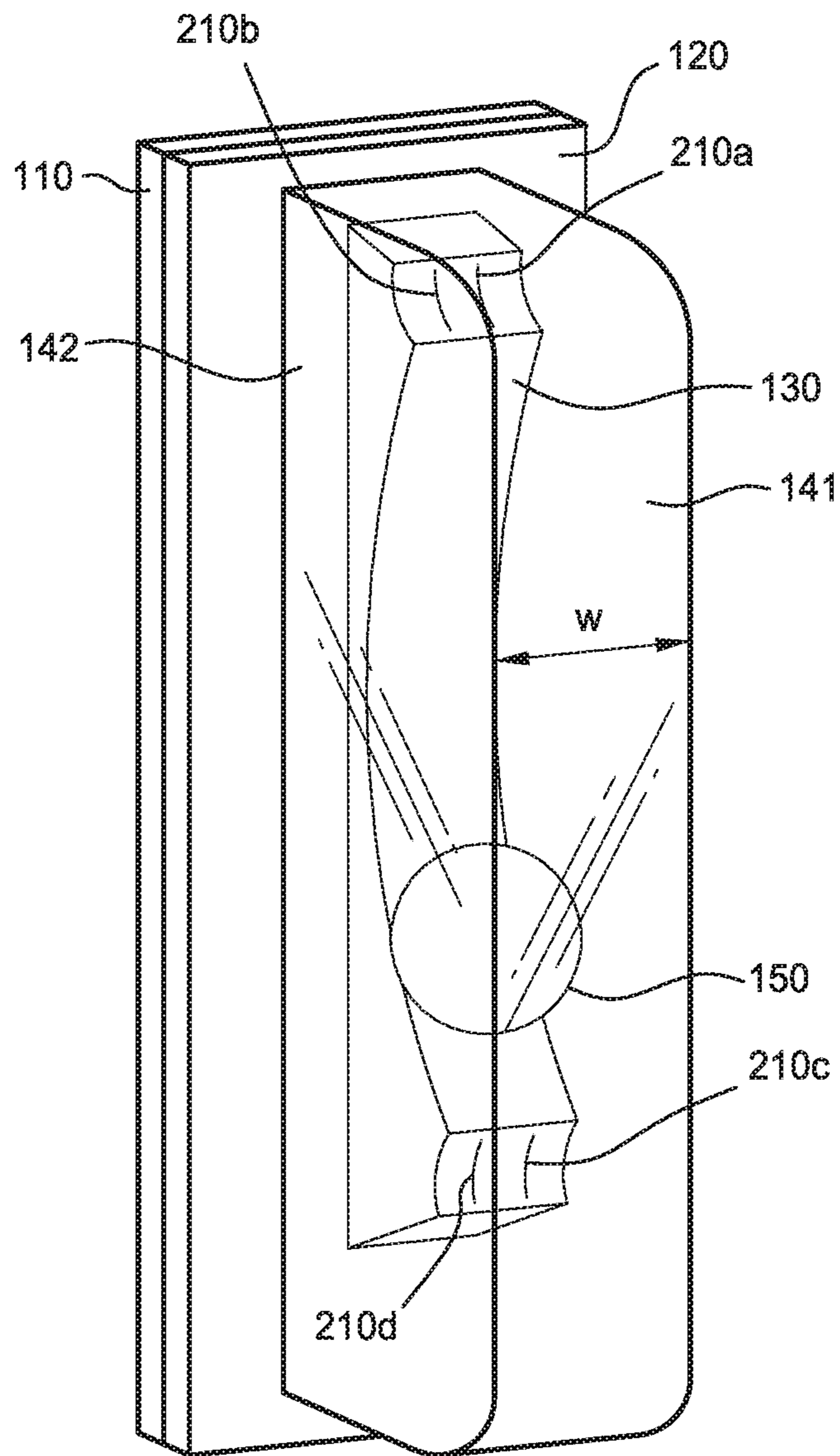
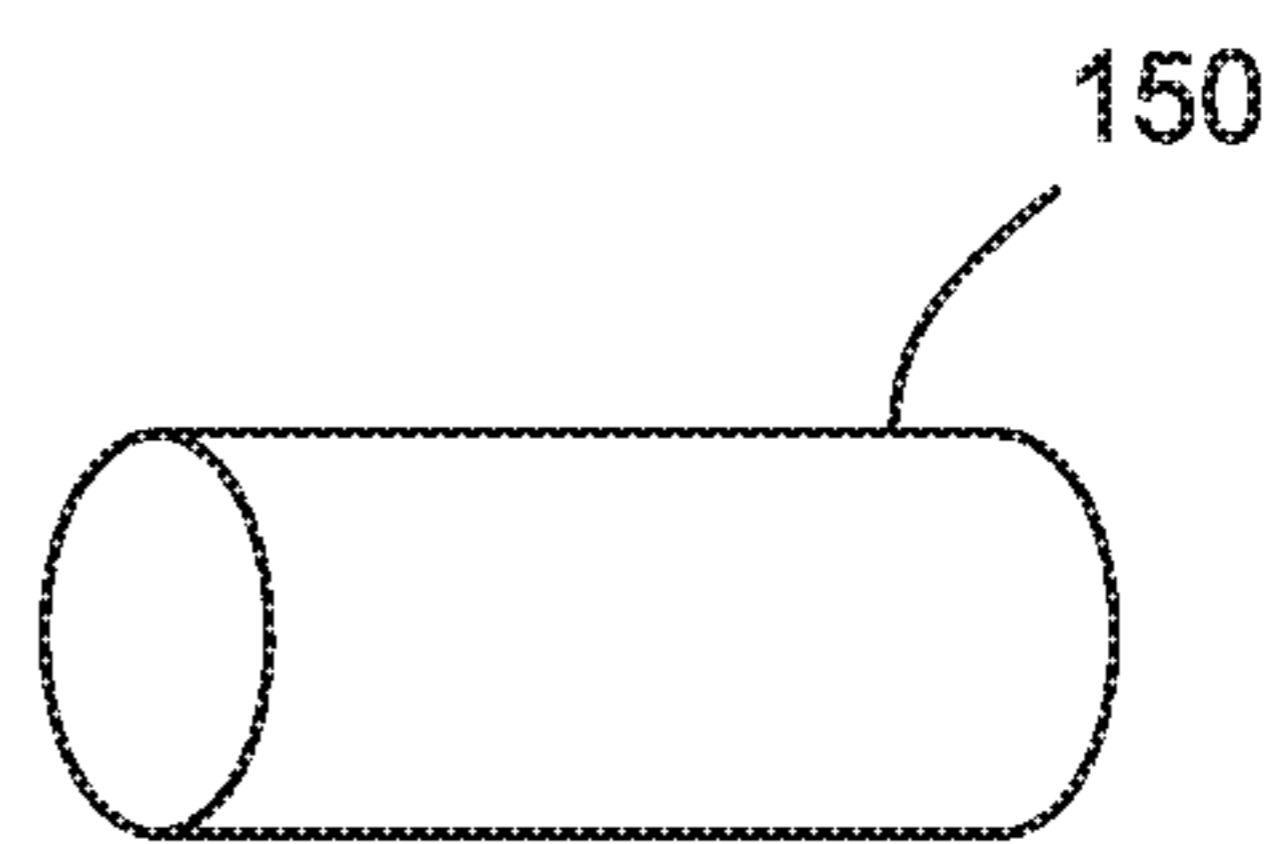
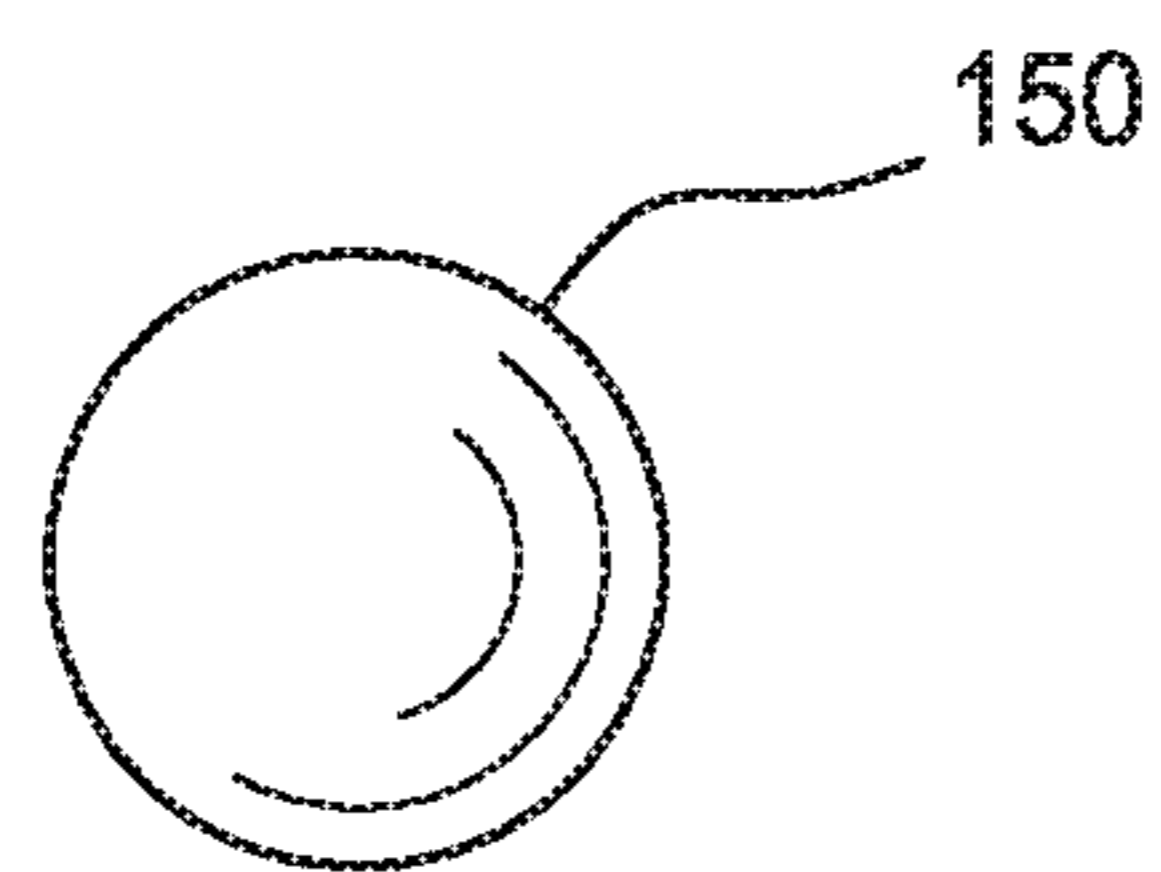
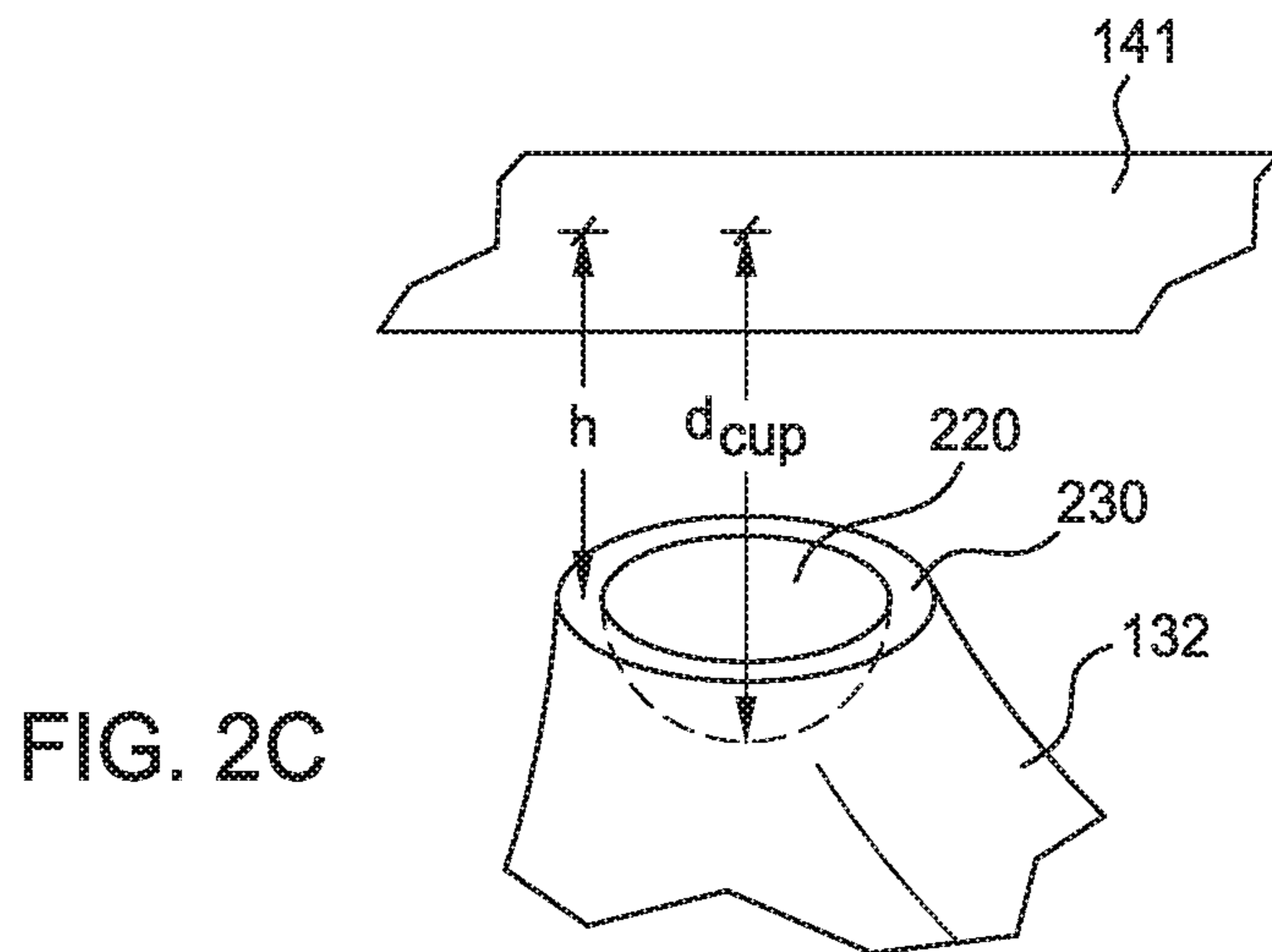
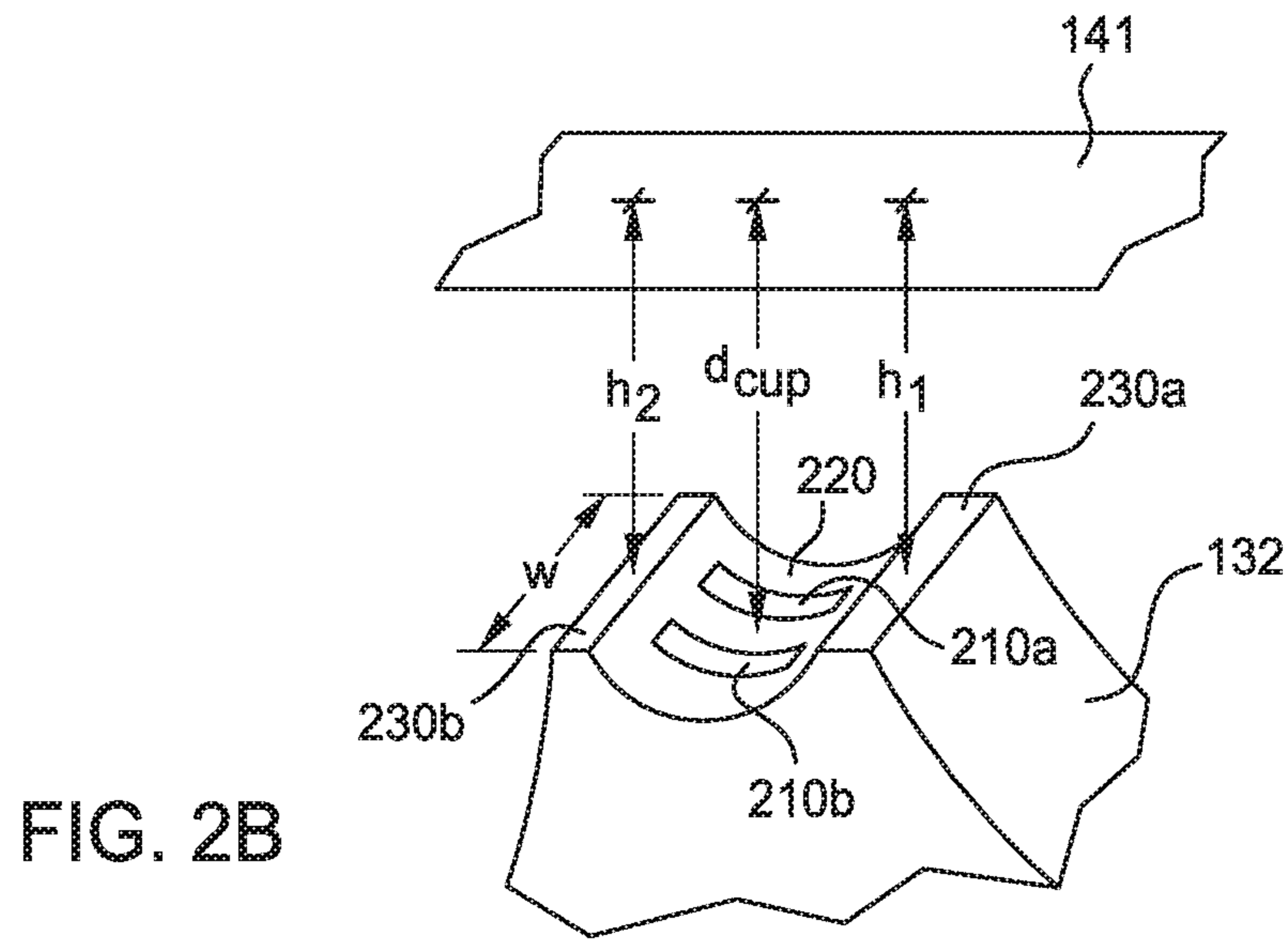


FIG. 2A



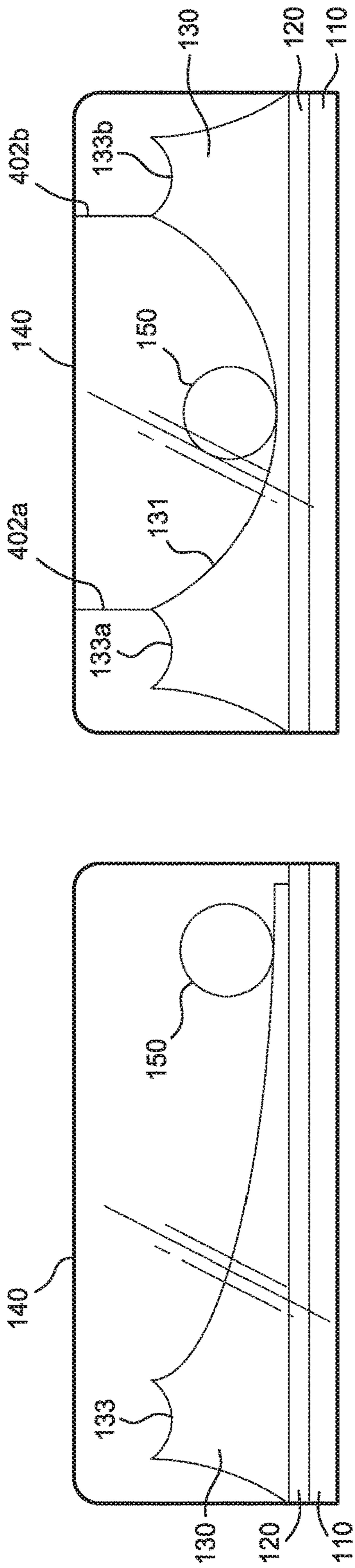


FIG. 4C

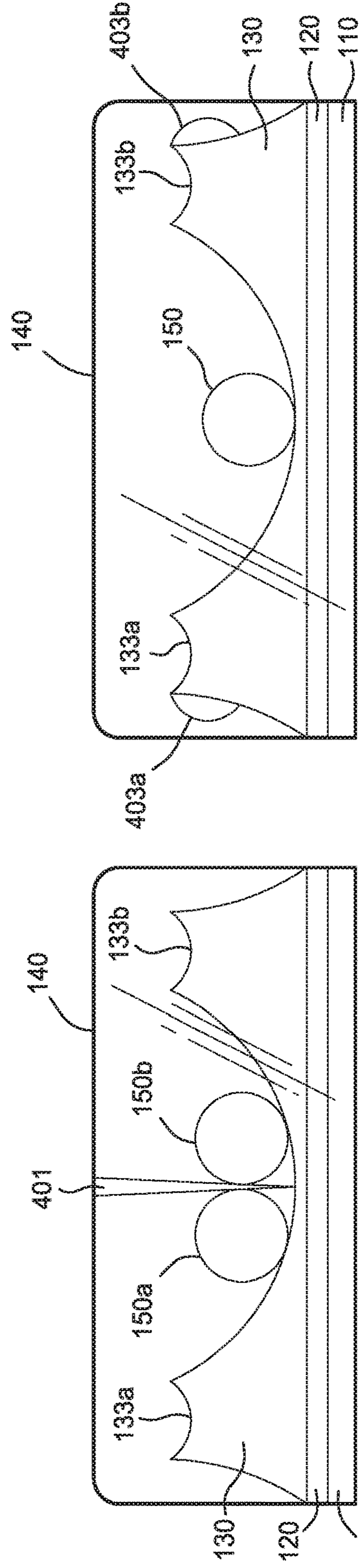


FIG. 4D

FIG. 4B

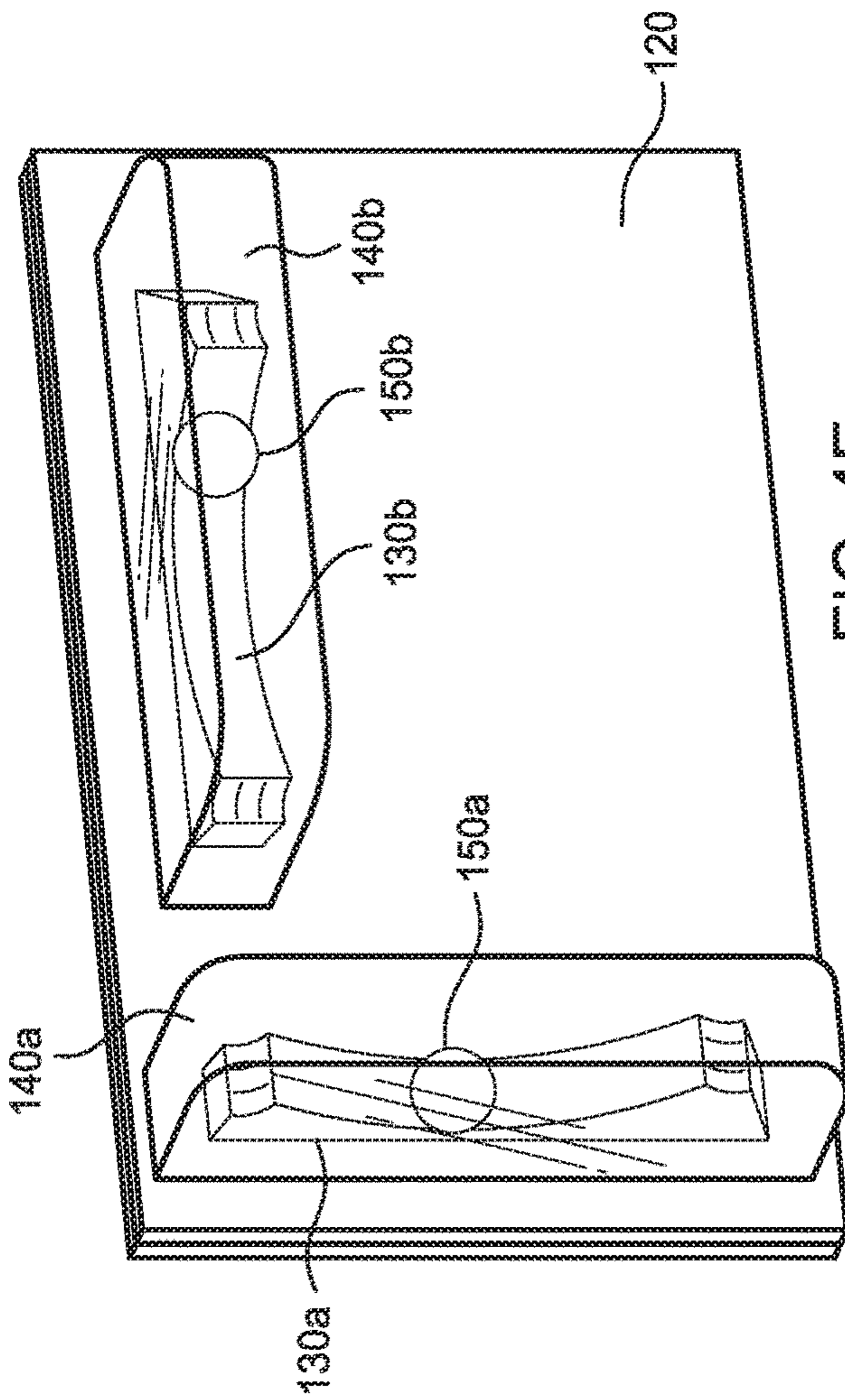


FIG. 4E

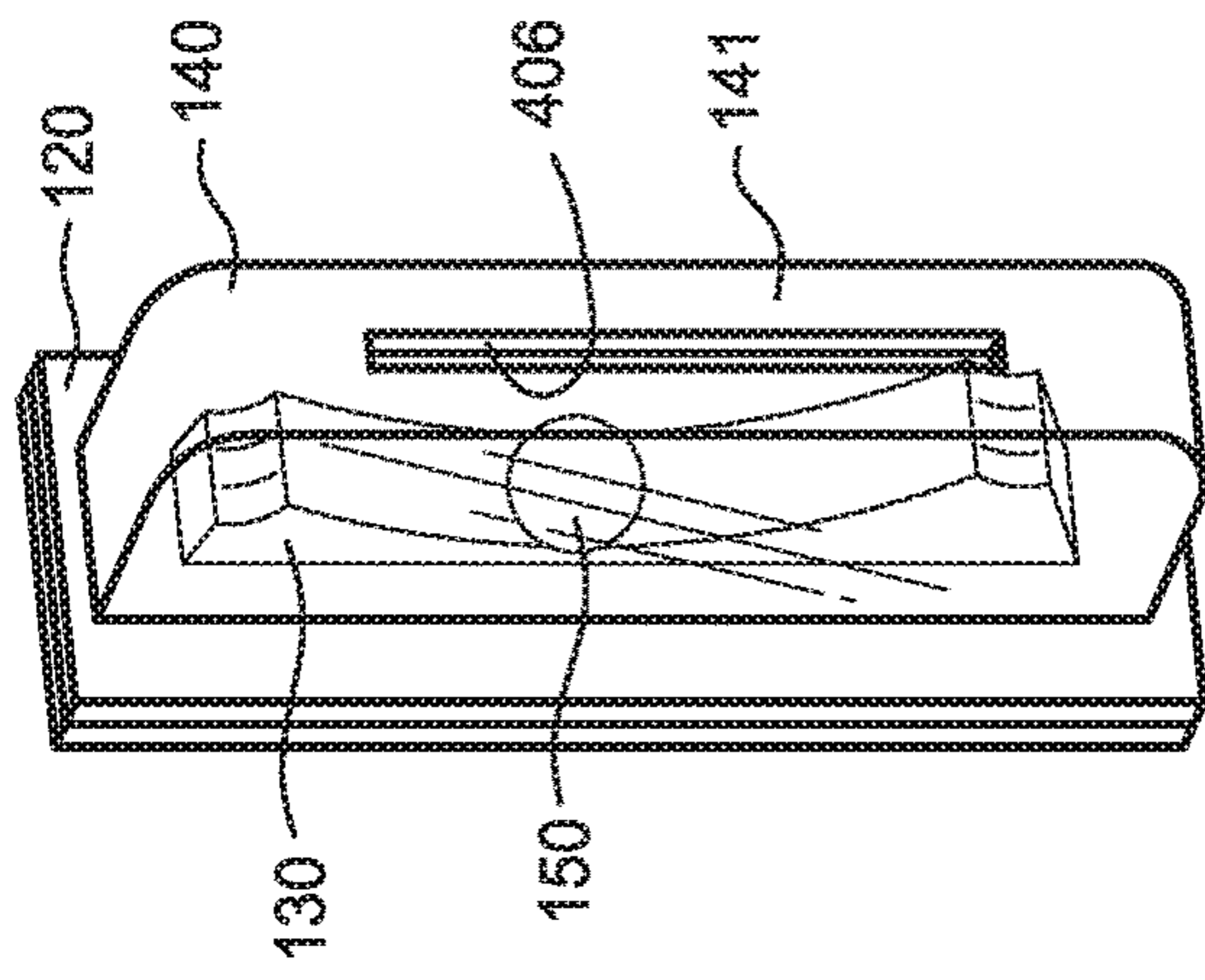


FIG. 4G

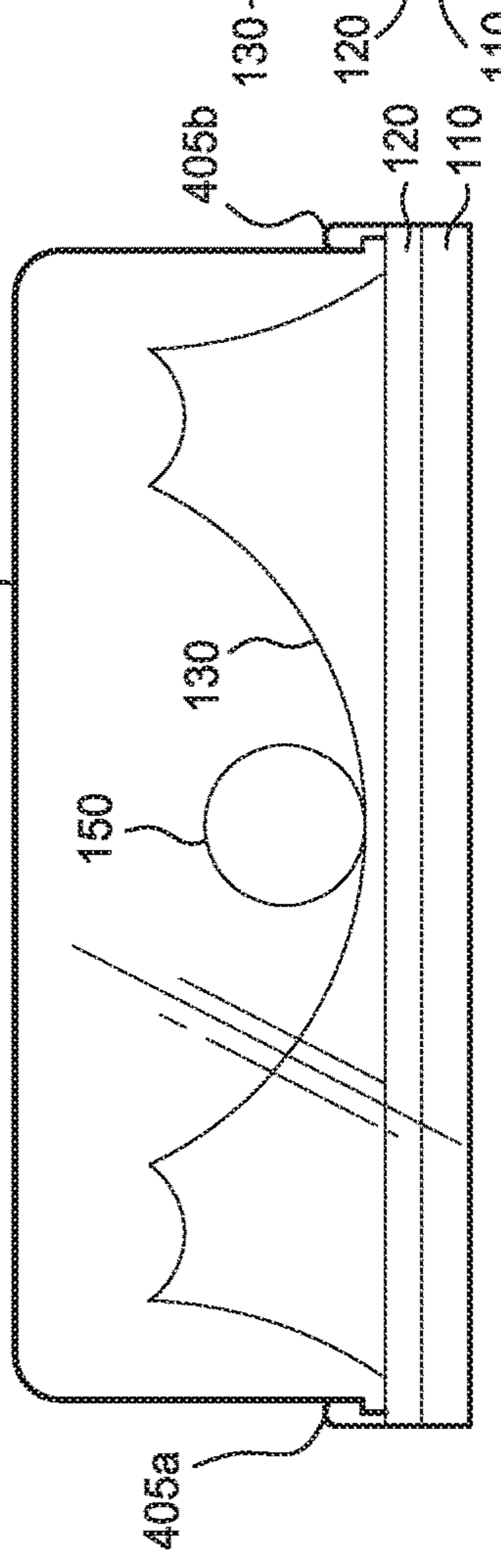


FIG. 4F

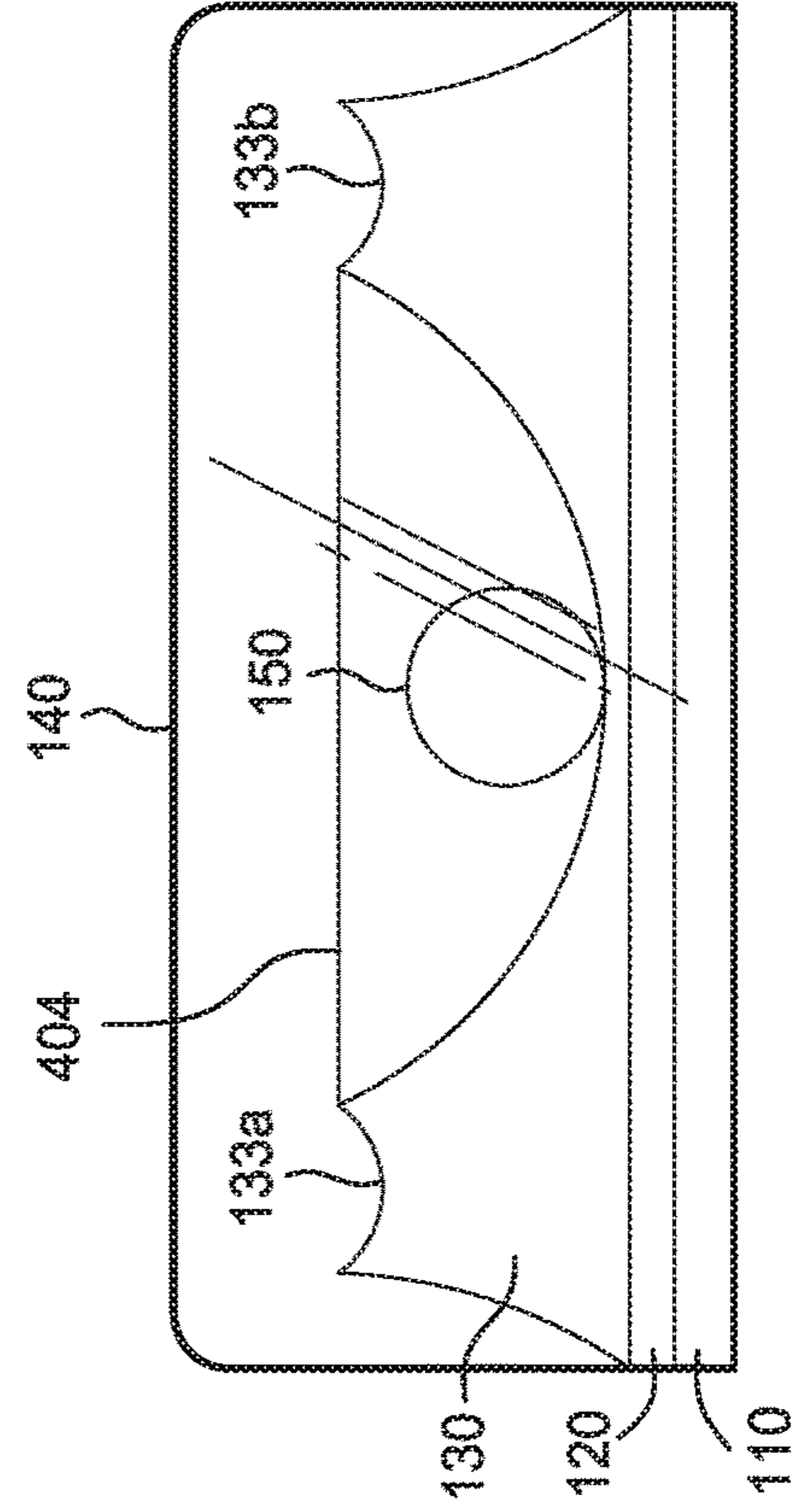


FIG. 4H

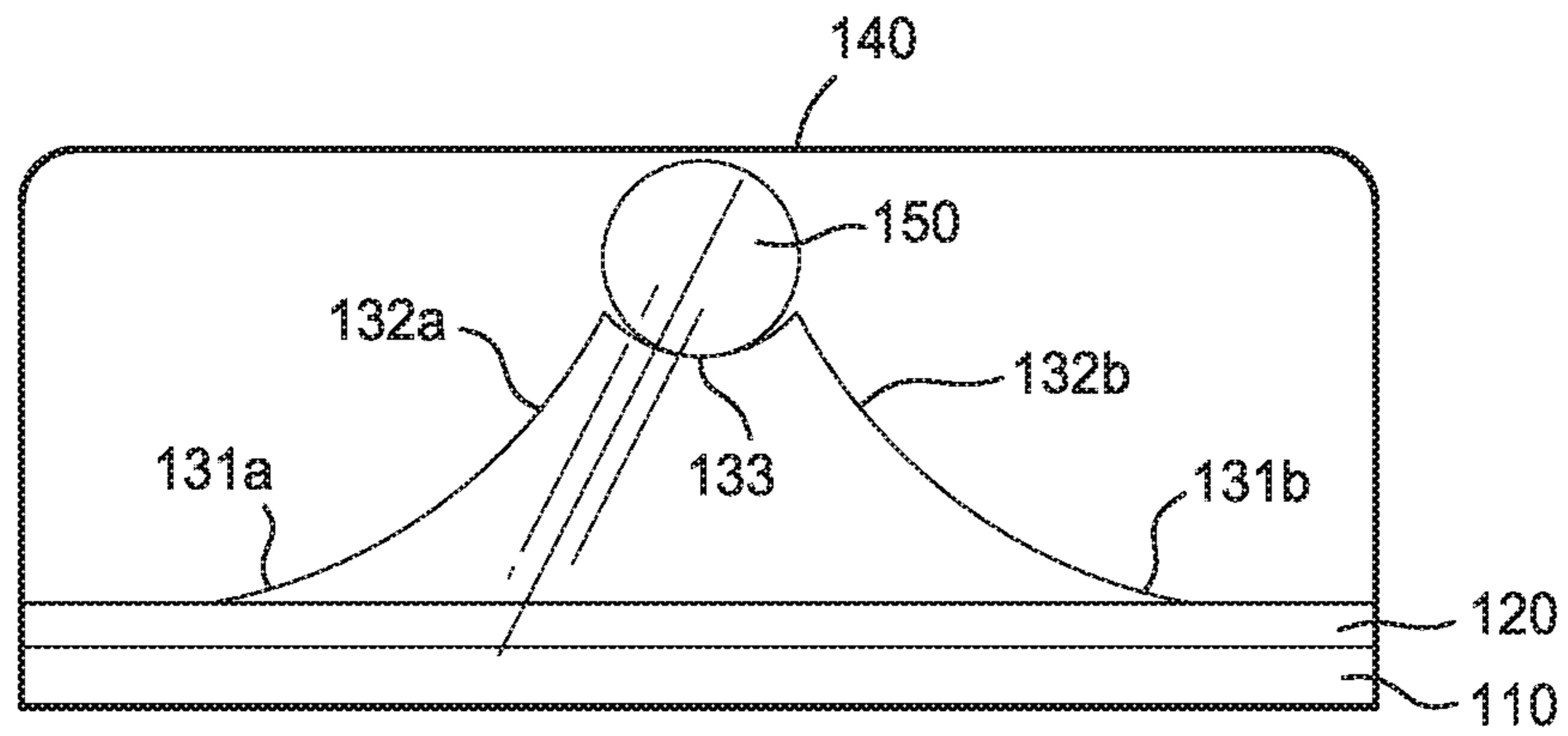


FIG. 4I

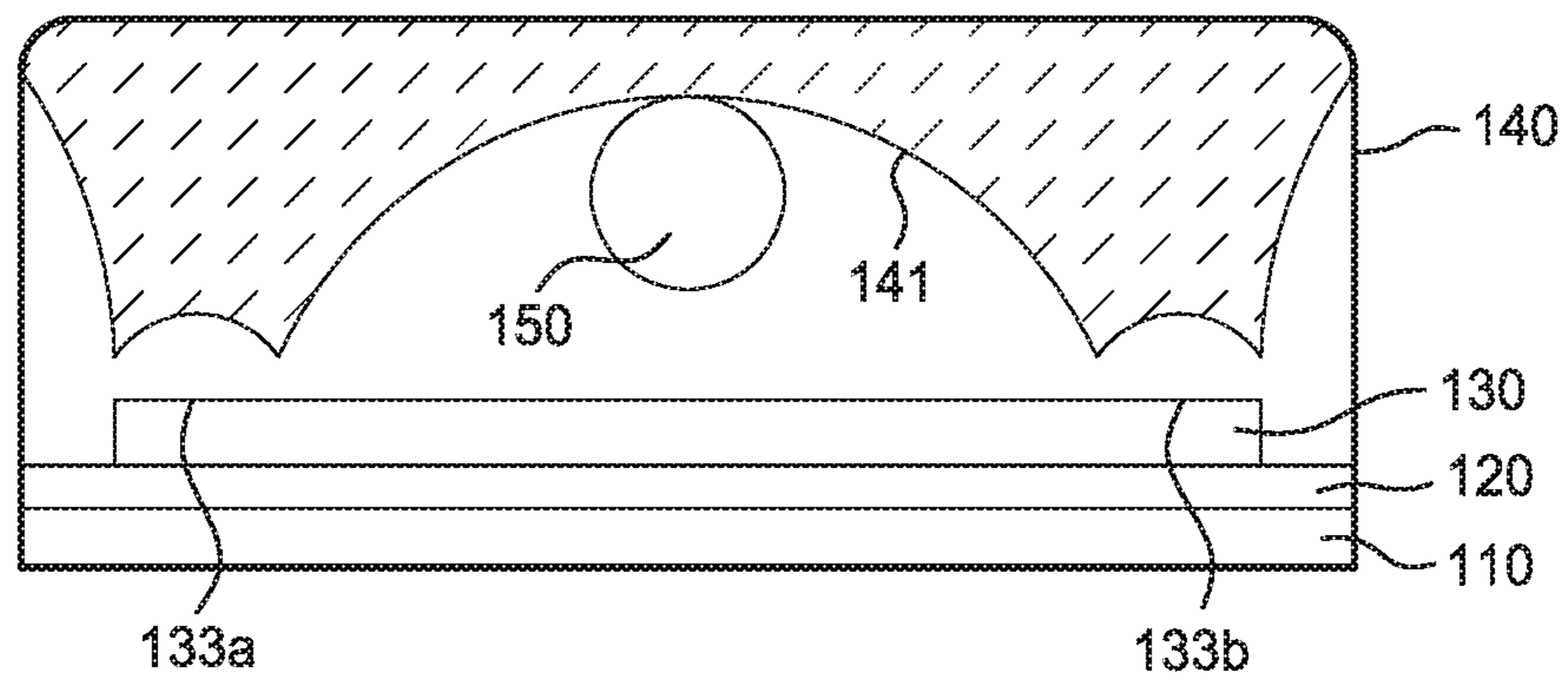


FIG. 4J

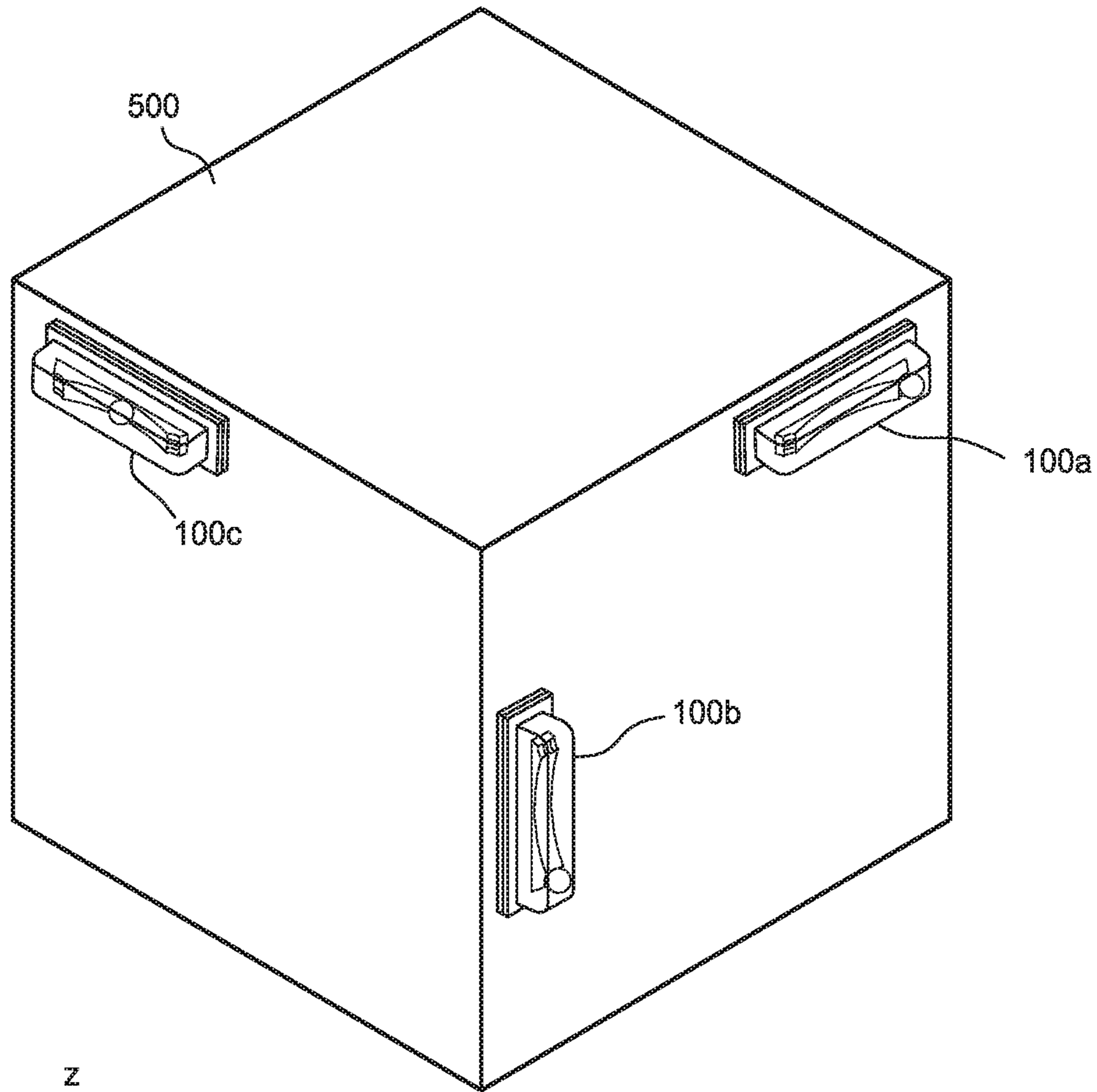
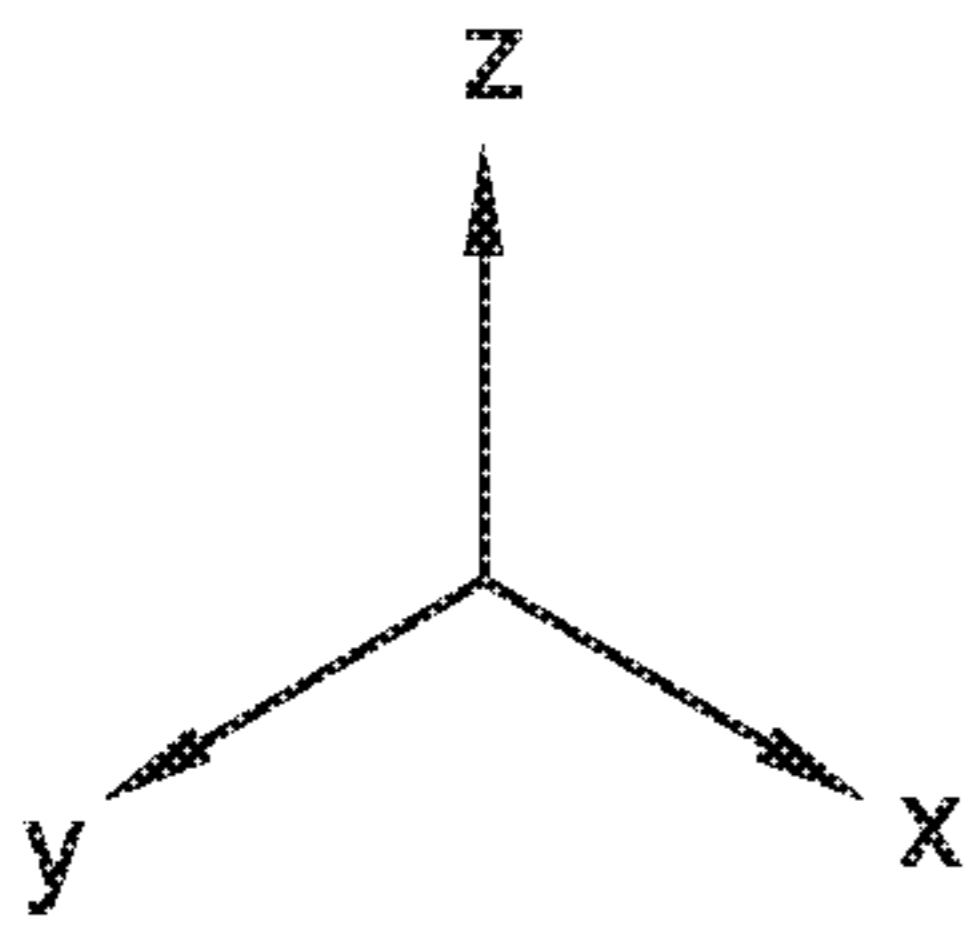


FIG. 5



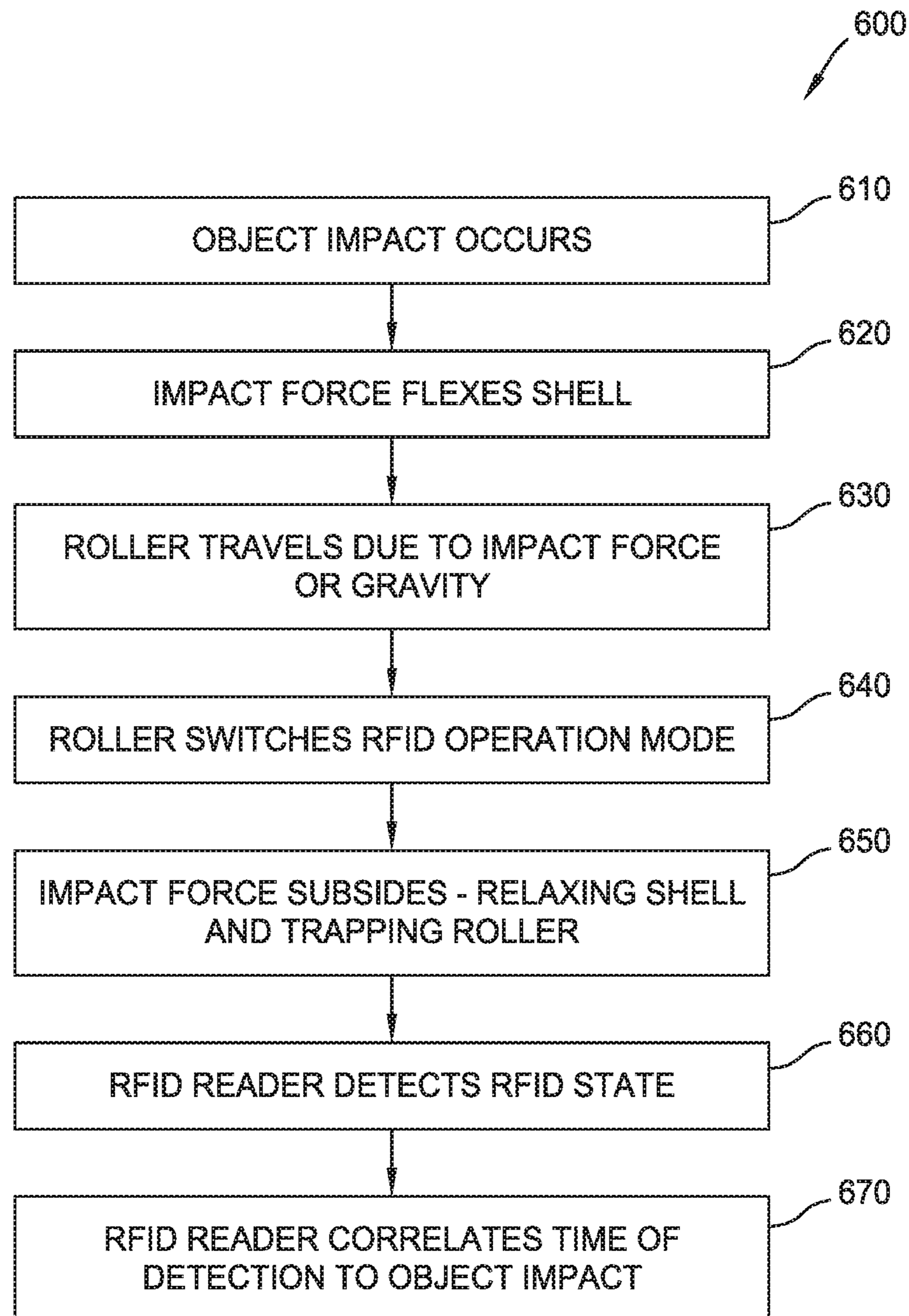


FIG. 6

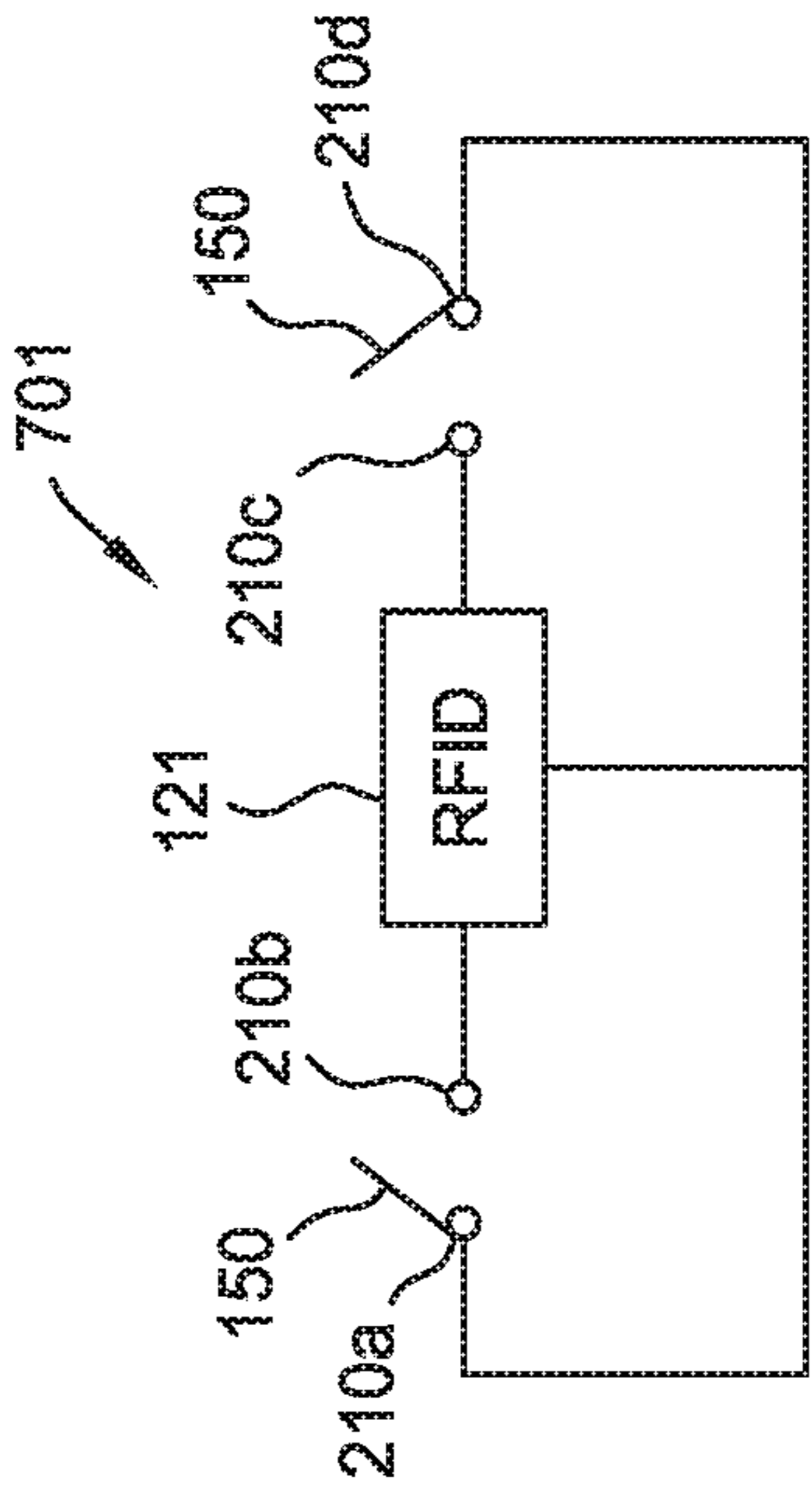


FIG. 7A

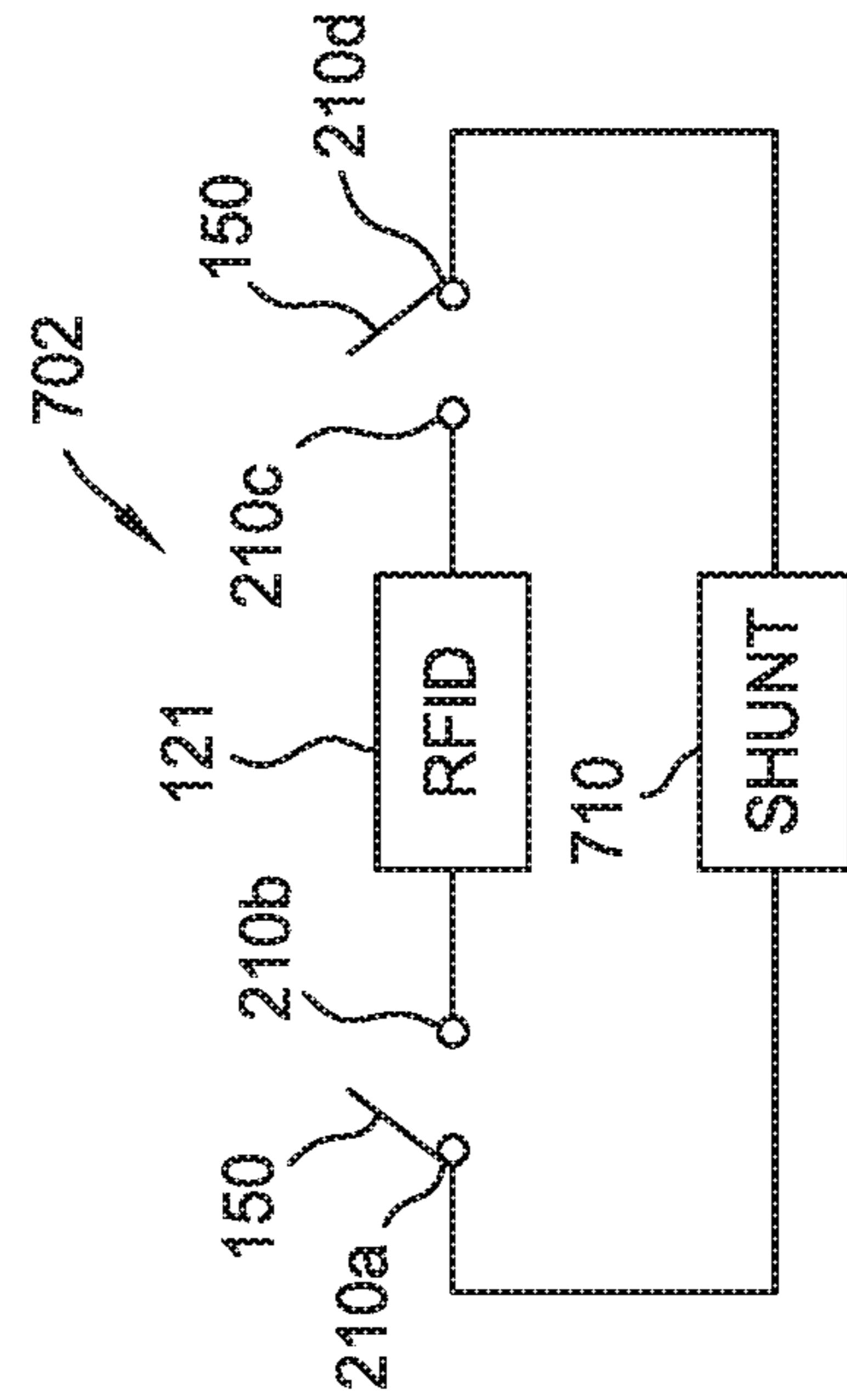


FIG. 7B

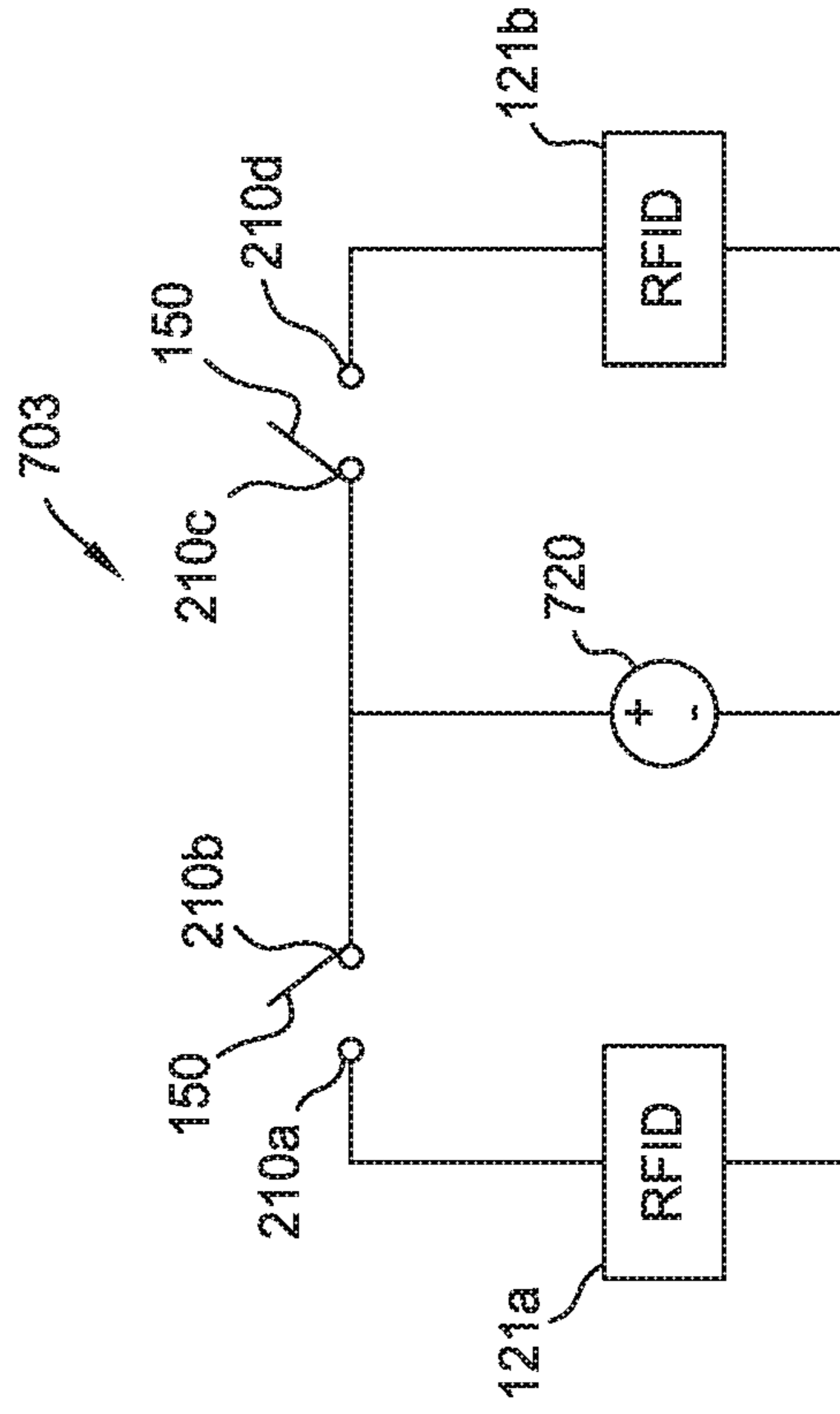
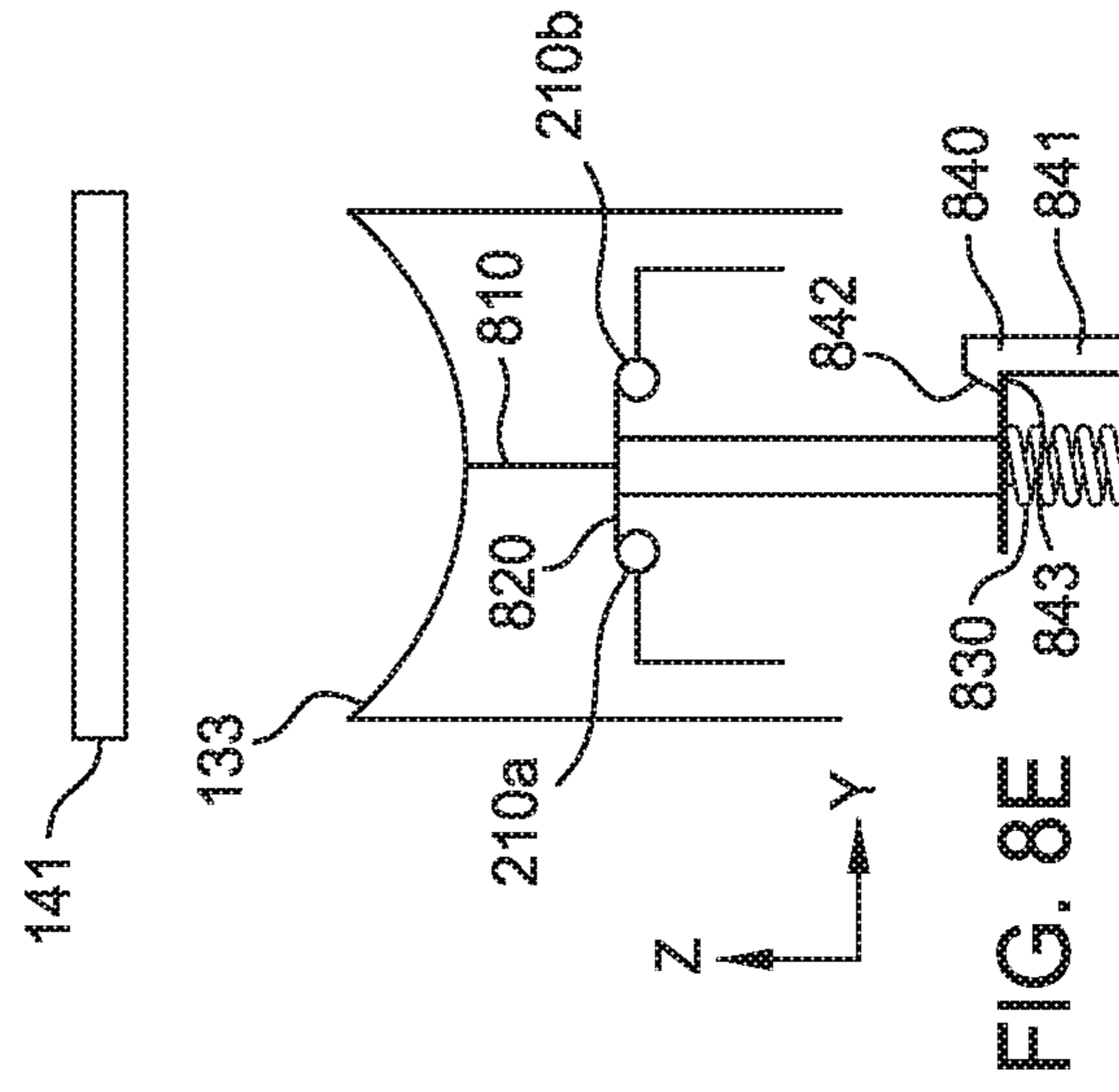
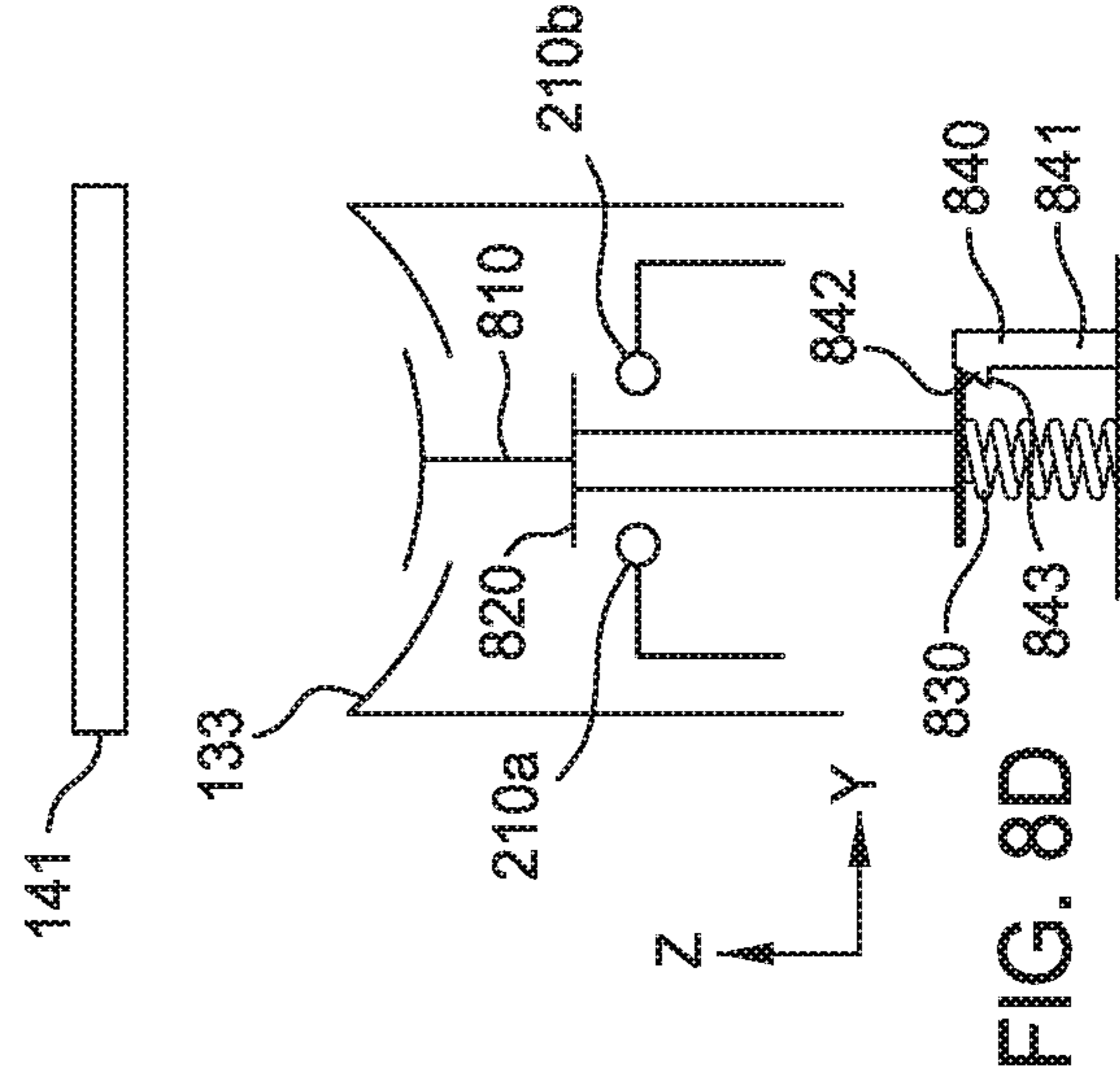
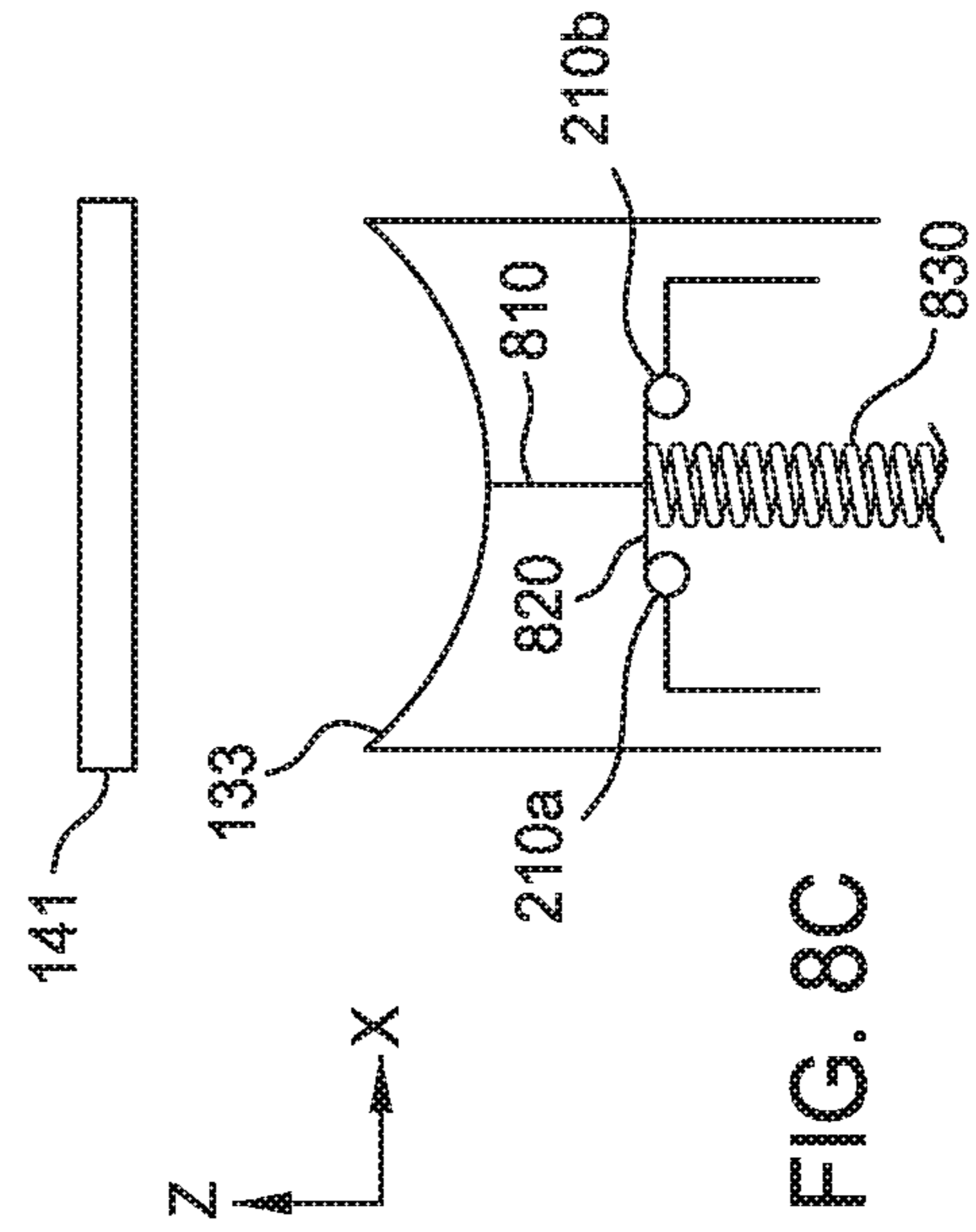
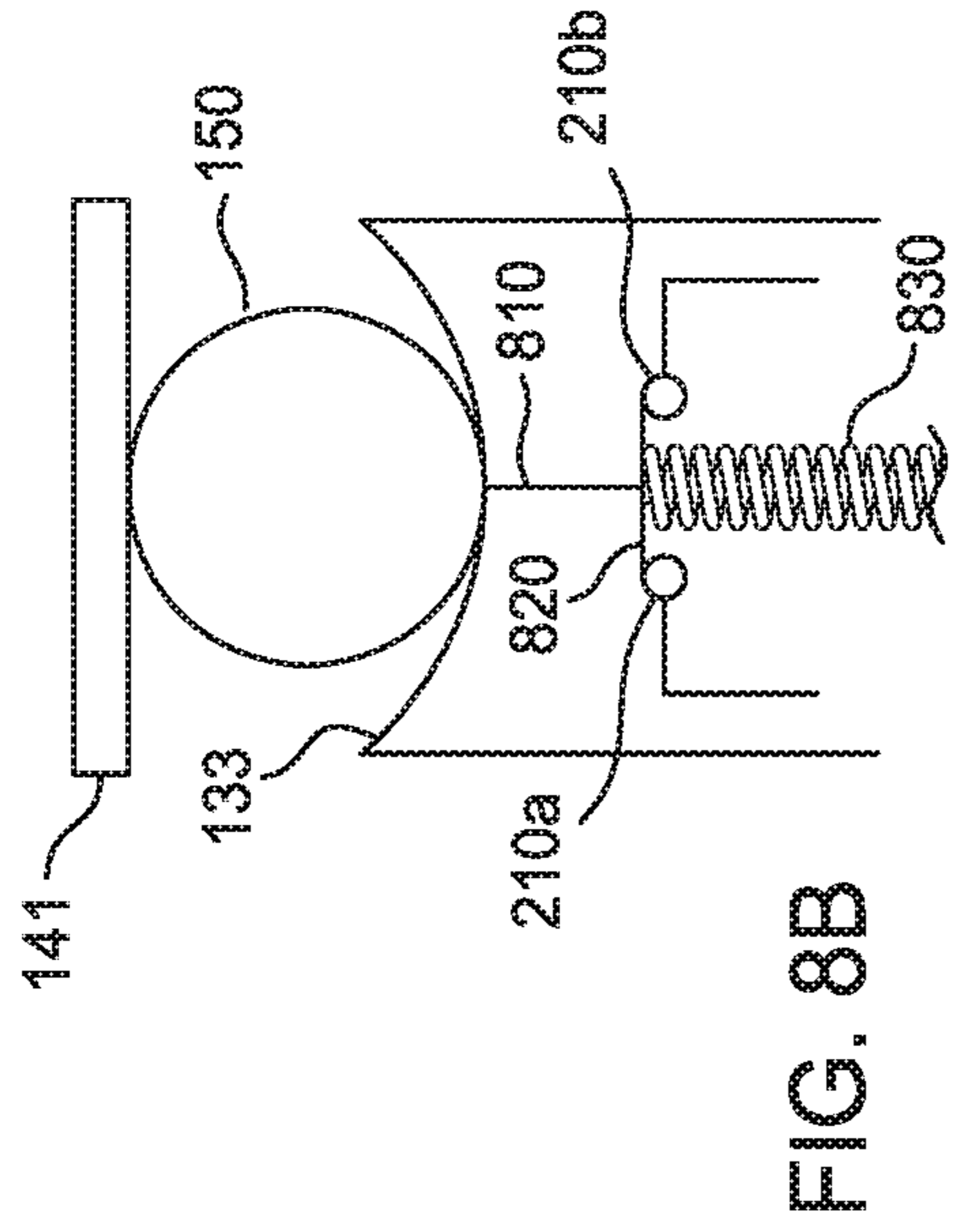
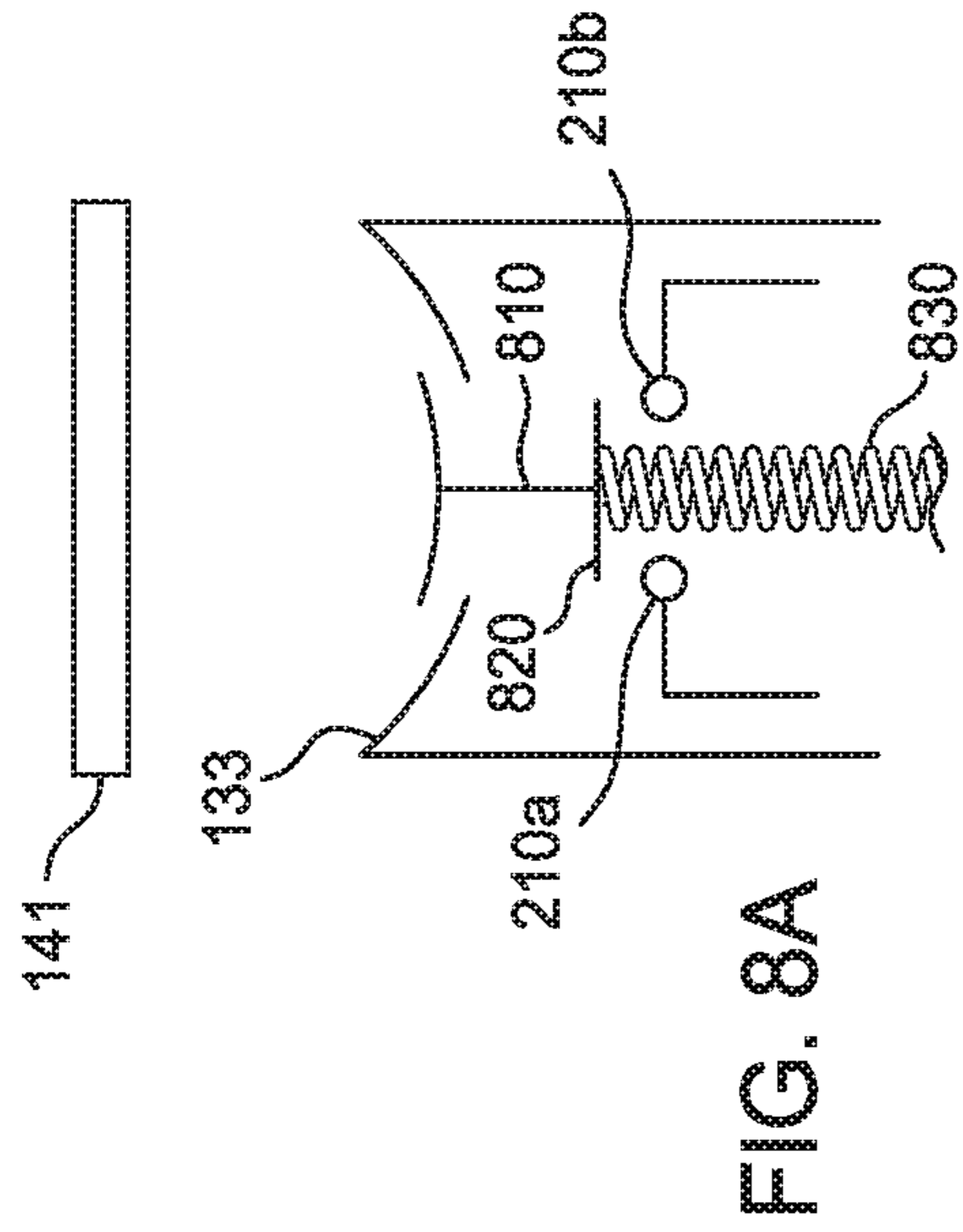


FIG. 7C



1**IMPACT FORCE GAUGE WITH WIRELESS NOTIFICATIONS**

BACKGROUND

Various real-world objects have various resistances to shocks, impacts, pressures, and other forces. The owners of these objects (and third party handlers) may desire to monitor the objects to determine whether excessive forces have been applied to the object. For example, a first person may wish to monitor a package in transit through a factory, in a shipping facility, on a flight, while in a warehouse, etc., to assure a second person that the package has not been subjected to excessive forces of various types.

SUMMARY

According to one embodiment of the present invention, an impact force gauge is provided that comprises: a base, including a Radio Frequency Identifier (RFID) antenna; a roller, having a diameter and an electrically conductive surface; a track mounted to the base along an axis, the track including: a first detent located at a first height from the base, the first detent including a first pair of electrical contacts configured to close a first circuit that includes the RFID antenna across the electrically conductive surface of the roller when the roller is captured in the first detent; a second detent located at a second height from the base, the second detent including a second pair of electrical contacts configured to close a second circuit that includes the RFID antenna across the electrically conductive surface of the roller when the roller is captured in the second detent; and a trough connected to the first detent via a first ramp and to the second detent via a second ramp, wherein the trough runs from the first height to a third height and from the third height to the second height between the first detent and the second detent, wherein the third height is less than the first height and the second height; and a shell flexibly mounted to the base around the track and configured to capture the roller along the track, the shell including a cap that runs along the track in a plane parallel to the base, wherein the cap is located at a first vertical distance from the first detent and a second vertical distance from the second detent, wherein the first vertical distance and the second vertical distance are less than the diameter while the base is subjected to forces along the axis less than a predefined force threshold and are greater than the diameter while the base is subject to forces along the axis greater than the predefined force threshold.

According to one embodiment of the present invention, an impact force gauge is provided that comprises: a roller; a track including: a trough arranged along an axis of the track; and a detent elevated at a first end of the track; and a flexible shell configured to retain the roller on the track, wherein, in response to a force applied along the axis exceeding a threshold force, a relative distance between the shell and the track increases to be greater than a diameter of the roller.

According to one embodiment of the present invention, an impact force gauge is provided that comprises: a shell, configured to flex from a first state to a second state when a force exceeding a predetermined threshold is applied along a given axis and configured to return to the first state when the force falls below the predetermined threshold along the given axis; a track surrounded by the shell and running on the given axis, the track including: a first portion located a first distance from the shell; and a second portion located a second distance, different from the first distance, from the shell; and a roller located between the track and the shell,

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wherein, in the first state, the first distance is not greater than a diameter of the roller; and wherein, in the second state, the first distance is greater than the diameter of the roller.

BRIEF DESCRIPTION OF THE SEVERAL VIEWS OF THE DRAWINGS

FIGS. 1A-1C illustrate a side view of a force gauge in various states, according to aspects of the present disclosure.

FIG. 2A-2C illustrate an isometric view of a force gauge, according to aspects of the present disclosure.

FIGS. 3A and 3B illustrate rollers as may be used in various force gauges, according to aspects of the present disclosure.

FIGS. 4A-4J illustrate various configurations of a force gauge, according to aspects of the present disclosure.

FIG. 5 illustrates a potential application of force gauges to an object, according to aspects of the present disclosure.

FIG. 6 is a flowchart of a method for using a force gauge, according to aspects of the present disclosure.

FIGS. 7A-7C illustrate circuits formed in a force gauge, according to aspects of the present disclosure.

FIGS. 8A-8E illustrate operation of internal tamper resistant electrical contacts, according to aspects of the present disclosure.

DETAILED DESCRIPTION

The present disclosure provides impact force gauges to visually and electronically indicate whether the force gauge has experienced forces above a predefined magnitude (e.g., as an indication of whether an object to which the force gauge is mounted has experienced forces above that predefined magnitude).

Impact force gauges provide visual indications of whether an object has been subjected to a drop, collision, or other impact that exceeded a predefined strength. Impact force gauges may be used in shipping, aeronautical, automotive, and manufacturing settings (among others) to ensure that an object has been handled with a requisite level of care. Forces applied to the impact force gauges may affect different movements in a casing and an object captured inside the casing when the force vector in a given direction is of sufficient magnitude. The relocation of the captured object (s) from a first location in the impact force gauge to a second location in the impact force gauge provides a visually observable indication that the force gauge has previously been subjected to a force in a given direction that exceeded a predefined magnitude.

In various aspects, the impact force gauge includes a track and a shell than run along a given axis. The track and shell allow a roller (e.g., a ball or cylinder) to move along the given axis to various portions of the track. The track varies in height over the length of the track to define at least one detent that is shaped to capture and/or retain the roller as the force gauge experiences various level of force applied along the given axis. The shell flexes in response to the forces applied along the given axis, expanding or contracting the distance between the shell and the track at various positions along the force gauge, which may prevent or allow the roller to travel to different portions of the track that are separated according to the various heights of the track and the diameter of the roller. The roller, when captured in a particular portion of the track, provides a visual indication of whether the force gauge has been exposed to a force sufficient to move the roller into that position from another position. For example, at a given position on the track where the distance between

the shell and the track is x millimeters (mm) and the diameter of the roller is $2x$ mm, the position of the roller relative to the given position (e.g., on a first side or on a second side of the given position) can visually indicate whether the shell has been flexed by a force sufficient to expand the distance at the given position to be at least $2x$ mm.

Additionally, a Radio Frequency Identifier (RFID) antenna is in electrical contact with various portions of the track, and the roller may open or close various circuits via those electrical contacts to affect how or whether the RFID antenna reacts to an RFID scanner. For example, the roller may provide an electronic indication that the force gauge has experienced forces above a predefined magnitude by moving to a portion of the track where the roller completes/closes a circuit in the RFID antenna to cause the RFID antenna to produce a signal in the presence of an RFID scanner. In another example, the roller may provide an electronic indication that the force gauge has experienced forces above a predefined magnitude by breaking/opening a circuit by leaving a portion of the track that includes the electrical contacts or by moving to a portion of the track that includes electrical contacts for a shunt that prevents the RFID antenna from producing a signal in the presence of an RFID scanner.

Turning now to FIGS. 1A-1C, a force gauge **100** is illustrated, in profile, in various states. The force gauge **100** includes a base **120** that includes a Radio Frequency Identifier (RFID) antenna **121**, and an adhesive layer **110** to mount the force gauge **100** to various objects. On an opposite face of the base **120** to which the adhesive layer **110** is mounted, the force gauge **100** includes a track **130** and a shell **140**, which capture a roller **150** therebetween. The axis on which the length of the track **130** runs defines the axis on which the force gauge **100** measures impact forces.

In various aspects, the adhesive layer **110** includes a glue to permanently or temporarily affix the force gauge **100** to an object, and the adhesive layer **110** may be exposed by removing a protective barrier (e.g., a film, waxed paper), or activated by heat, light, or the presence of a secondary adhesive. In various aspects, the adhesive layer **110** includes one or more magnets to temporarily affix the force gauge **100** to a ferromagnetic object without using glues. In various aspects, the adhesive layer **110** may be sized/shaped to hold the force gauge **100** in place in conjunction with physical interlocks (e.g., pockets) defined on the object that the force gauge **100** is temporarily or permanently affixed to, and may omit glues and/or magnets.

The RFID antenna **121** included in the base **120** is designed to produce an identifier signal that is associated with the force gauge **100**. In some aspects, the RFID antenna **121** is an active device that includes a power source to produce the signal and transmit the signal for reception by RFID scanners in range of the force gauge **100**. In other aspects, the RFID antenna **121** is a passive device that energizes and transmits the signal when in the presence of an electromagnetic field produced by an RFID scanner. In various aspects, the RFID antenna **121** is included in a circuit that is opened or closed based on the presence of the roller **150** in a particular location of the track **130**, which makes or breaks contact as a switch within the circuitry of the RFID antenna **111**, which is discussed in greater detail in regard to FIGS. 7A and 7B herein.

The track **130** and the shell **140** define a pathway in which the roller **150** moves in response to various forces applied to the force gauge **100**. The track **130** varies in distance from the shell **140** along the length of the track **130** to create

bottlenecks that prevent the roller **150** from freely moving to different portions of the force gauge **100** unless a force of sufficient magnitude is acting on the force gauge **100**. The bottlenecks are defined such that the diameter of the roller **150** is less than the distance d between the track **130** and the shell **140** for a particular length of the force gauge **100**.

In some aspects, the track **130** varies in height from the base **120** at various positions along the length of the track **130**, and a cap **141** of the shell **140** maintains a constant height from the base **120** along the length of the track **130** to define bottlenecks or regions with greater or lesser distances between the track **130** and the shell **140**. In other aspects, the track **130** is defined at a constant height relative to the base **120**, and the cap **141** of the shell **140** varies in height relative to the base **120**. In further aspects, the track **130** and the cap **141** vary in height relative to the base **120** across the length of the track **130** to create various bottlenecks along the track **130**.

The shell **140** is made from a clear or translucent plastic, which allows for visual inspection for where the roller **150** is located along the track **130**. Perimeter walls **142** extend upward from the base **120** and support a cap **141** that is included in a plane parallel to the base **120**. The material of the shell **140** flexes at a different rate than the material of the track **130** such that when the force gauge **100** is deformed by a force acting on the axis of the force gauge **100**, the distance d of a bottleneck defined between the track **130** and the shell **140** increases to be at least the diameter of the roller **150**. The shell **140** may vary in flexibility based on a material (and thickness thereof) chosen for the shell **140** or a distance D of a perimeter wall of the shell **140** from the bottleneck to affect how far the shell **140** flexes under a given force and in which direction the shell **140** flexes relative to the base **120** (i.e., inward or outward). In various aspects, the thickness of the cap **141** may decrease at various locations to define flex points in the cap **141**, where the cap **141** flexes to a greater degree than in location with a greater thickness.

The track **130** illustrated in FIGS. 1A-1C includes several distinct portions, including a trough **131** that extends via a first ramp **132a** (generally, ramp **132**) to a first detent **133a** (generally, detent **133**) and via a second ramp **132b** to a second detent **133b**. As illustrated, the detents **133** are located at respective ends of the track **130** (and the trough **131** is located between the two detents **133**), but in other aspects a force gauge **100** may include detents **133** and troughs **131** in different numbers and in other arrangements (See e.g., FIGS. 4A-4J). The detents **133** include a cup matched to the layout of the roller **150** to capture the roller in the detent **133**, and a lip that forms the bottleneck between the track **130** and the shell **140**, which secures/releases a roller **150** held in the detent **133** or prevents/allows a roller **150** held in the trough **131** from entering the detent **133** based on the forces acting on the force gauge **100**.

The position of the roller **150** on the track **130** (i.e., in a particular detent **133a/133b** or in the trough **131**) indicates whether the force gauge **100** has been previously subjected to a force vector of a sufficient magnitude along the length of the force gauge **100** to move the roller from an initial position. In some aspects, the force gauge **100** is initially set up to include the roller **150** in a particular detent **133**, and the presence of the roller **150** in the trough **131** (or another detent **133**) indicates that the force gauge **100** has experienced a force that exceeds a predefined threshold. In other aspects, the force gauge **100** is initially set up to include the roller **150** in the trough **131**, and the presence of the roller **150** in a detent **133** indicates that the force gauge **100** has experienced a force that exceeds a predefined threshold. As

will be appreciated, a force threshold includes a magnitude component (which a designer may tune the force gauge 100 for based on the relative flex rates of the track 130 and the shell 140) and a direction component (which an installer may tune the force gauge 100 for based on the alignment of the track 130).

FIGS. 1A and 1C illustrate two configurations for a force gauge 100 in a first state, in which the lips of the detents 133 are held at a first distance d_1 from the cap 141. FIG. 1A illustrates a configuration in which a roller 150 is located in the trough 131, and FIG. 1B illustrates a configuration in which the roller 150 captured in a detent 133. In various aspects, FIG. 1A corresponds to an initial configuration of the force gauge 100, and FIG. 1B corresponds to an impacted configuration of the force gauge 100 (in which the roller 150 is moved from the trough 131 into a detent 133 by an impact). In other aspects, FIG. 1C corresponds to the initial configuration and FIG. 1A corresponds to an impacted configuration (in which a roller 150 is dislodged from a detent 133 into the trough 131 by an impact). The first state is a resting state for the force gauge 100 in which the forces acting along the length of the force gauge 100 are below a predefined threshold in magnitude. The illustrated roller 150 has a diameter $2r$ (based on the radius r) that is greater than the first distance d_1 , which prevents the roller 150 from entering the detents 133 from the trough 131 (per FIG. 1A) or prevents the roller 150 from being dislodged from a detent 133 into the trough 131 (per FIG. 1C).

FIG. 1B illustrates the force gauge 100 in a second state, in which the force gauge 100 is experiencing a force along the measurement axis 160 sufficient to increase the distance between the lips of the detents 133 and the cap 141 to a second distance d_2 . The second distance d_2 is equal to or greater than the diameter $2r$ of the roller 150, which allows the roller 150 to travel in either direction along the length of the force gauge 100 and enter one of the detents 133 from the trough 131 or be dislodged from a detent 133 into the trough 131. The force gauge 100 returns to the first state from the second state as the impact force subsides; capturing the roller 150 in a new location to visually indicate that the force gauge 100 has experienced a force exceeding the predefined threshold.

FIGS. 2A-2C illustrate isometric views of force gauges 100, highlighting the detents 133. The detents 133 may include a pair of electrical contacts 210 within a cup 220 defined by one or more lips 230. In some aspects, a force gauge 100 includes a first detent 133a that includes a first pair of electrical contacts 210 and a second detent 133b that includes a second pair of electrical contacts 210. In some aspects, a force gauge 100 includes a first detent 133a that includes a first pair of electrical contacts 210 and a second detent 133b that does not include electrical contacts 210. As illustrated in FIGS. 2A-2C, each pair of electrical contacts 210 is shaped and arranged in the cup 220 so that the roller 150 (when in the cup 220) forms an electrical switch with a pair of electrical contacts 210. In some aspects, discussed in greater detail in regard to FIGS. 7A and 7B, the presence of the roller 150 completes a circuit to provide power to an active RFID antenna 121, shunts power away from an RFID antenna 121, completes a wavepath for a passive RFID antenna 121, or disrupts a wavepath of an RFID antenna 121.

The cups 220 of the detents 133 are dimensioned based on the size and the shape of the roller 150 chosen for use in the force gauge 100. The cups 220 illustrated in FIG. 2A and FIG. 2B have cylindrical cross sections, which may be used with various types of rollers 150, although other cross

section shapes, such as the hemispherical cross section illustrated in FIG. 2C, may be used in other aspects based on the cross section of the roller 150 (e.g., spherical, cylindrical, ovoid, irregular). In some aspects, the width w of the detent 133 is matched to the width of the roller 150 to thereby capture the roller 150 along the axis of force measurement. In other aspects, the width of the detent 133 is greater than the width of the roller 150.

The distance d_{cup} from the bottom of the cup of the detent 133 to the cap 141 of the shell 140 when the force gauge 100 is in a resting state is based on the diameter $2r$ of the roller 150. In some aspects, the distance d_{cup} is less than the diameter $2r$ (e.g., $d_{cup}=2r-n\%$, $n \in (0.01 \text{ to } 10)$), to thereby cause the cap 141 to press the roller 150 into the recess of the cup 220 and ensure an electrical connection across the electrical contacts 210 via the roller 150 or engagement of a switch mechanism. In other aspects, the distance d_{cup} is greater than or equal to the diameter $2r$, and the electrical contacts 210 and the force gauge 100 are arranged such that gravity holds the roller 150 in contact with the electrical contacts 210, or the detent 133 includes a switch mechanism that once engaged by the roller 150, maintains an electrical connection across the electrical contacts 210.

The lip 230 defines an edge of the cup 220, and at least a portion of at least one lip 230 is connected to the ramp 132 of the track 130. The resting distance d between the lip 230 and the cap 141 of the shell 140 may be constant, or may be variable across the width of the detent 133.

In FIGS. 2A and 2B, the cup 220 is defined from a first lip 230a to a second lip 230b as a cylindrical cutout in the track 130. FIG. 2A illustrates a force gauge 100 with a detent 133 having a cup 220 with a cylindrical cross section that includes a first electrical contact 210a (generally, electrical contact 210) and a second electrical contact 210b that for a pair of electrical contacts. FIG. 2B illustrates a force gauge 100 with a detent 133 having a cup 220 with a cylindrical cross section that does not include electrical contacts 210. In various aspects that include more than one detent 133, the force gauge 100 may include electrical contacts 210 in all or in only a portion of the detents 133. In various aspects, the first lip 230a and second lip 230b may be defined at the same height from the base 120 or at different heights to thereby affect the force threshold to move the roller 150 in a given direction along the track 130, provide a backstop to the movement of the roller 150 in a given direction, provide additional rigidity to the shell 140, etc.

In FIG. 2C, the cup 220 is defined as a hemispherical cutout in the track 130 with a continuous lip 230 running around the perimeter of the cup. In some aspects, a hemispherical cutout corresponding to less than half of a sphere may be used for the cross-sectional shape of a cup 220 adapted for use with a spherical roller 150. Although illustrated at a constant distance relative to the cap 141, in some aspects, the lip 230 may vary in height around the perimeter of the cup 220 to thereby affect the force threshold to move the roller 150 in a given direction along the track 130, provide a backstop to the movement of the roller 150, provide additional rigidity to the shell 140, etc.

FIGS. 3A and 3B illustrate rollers 150 as may be used in various force gauges 100. The example roller 150 illustrated in FIG. 3A is a sphere (e.g., a ball bearing) with a radius r of a given size (and a corresponding diameter of $2r$). The example roller 150 illustrated in FIG. 3B is a cylinder (e.g., a bar) with a radius r of a given size. In various aspects, roller 150 or a surface of the roller 150 is electrically conductive, to close a circuit across a pair of electrical contacts 210 that the roller 150 is in contact with. Although

spherical and cylindrical rollers **150** are illustrated as examples, a force gauge **100** may include a roller **150** having other shapes, including, but not limited to: dumbbells (e.g., connected cylinders or spheres), ovoids, irregular spheres, irregular cylinders, in which the diameter $2r$ is determined based on the largest portion of the roller **150**.

FIGS. **4A-4J** illustrate various configurations of a force gauge **100**, according to various aspects of the present disclosure. Each of the configurations illustrated in FIGS. **4A-4J** highlight individual layouts or features, and one of skill in the art will recognize that the layouts and features illustrated and discussed herein may be combined with one another to produce additional configurations for force gauges **100** in the spirit of the present disclosure.

FIG. **4A** illustrates a force gauge **100** that includes one roller **150** and a track **130** defining a single detent **133**. Although the examples discussed in the present disclosure primarily include one or two detents **133**, a force gauge **100** may include more than two detents **133** in various embodiments.

FIG. **4B** illustrates a force gauge **100** that includes two rollers **150** that are located on opposite sides of the force gauge **100** relative to a divider **401**. In some aspects, the divider **401** is a portion of the shell **140**, a portion of the track **130**, or a distinct component that separates the force gauge **100** into two distinct sides that each include one roller **150**.

FIG. **4C** illustrates a force gauge **100** that includes a first vertical membrane **402a** (generally, vertical membrane **402**) at the transition from the first detent **133a** to the trough **131** and a second vertical membrane **402b** at the transition from the second detent **133b** to the trough **131**. A vertical membrane **402** disposed between a trough **131** and a detent **133** provides a tamper resistant visual indication of whether the distance d between the shell **140** and the track **130** has exceeded the force threshold. A first end of each vertical membrane **402** is attached to the shell **140** and a second end is attached to the track **130**. The length of the vertical membrane **402** and the material that the vertical membrane **402** is made of are configured so that the vertical membrane **402** permanently separates when the distance d exceeds the diameter $2r$ of the roller **150**. In various aspects, the vertical membrane **402** separates by detaching from the shell **140**, detaching from the track **130**, or ripping/tearing, and thereby allowing the roller **150** to move between the detent **133** and the trough **131**.

FIG. **4D** illustrates a force gauge **100** that includes a first magnet **403a** (generally, magnet **403**) at the first detent **133a** and a second magnet **403b** at the second detent **133b**. When the roller **150** is made from or includes a ferromagnetic material, a magnet disposed in a detent **133** (or the trough **131**) may be provided to help seat the roller **150** or retain the roller **150** once seated.

FIG. **4E** illustrates a force gauge **100** that includes a first shell **140a** and a first track **130a** (with a first roller **150a**) aligned on a first axis, and a second shell **140b** and a second track **130b** (with a second roller **150b**) aligned on a second axis perpendicular to the first axis. In various aspects, each set of shells **140**, tracks **130**, and rollers **150** are associated with individual RFID antennas **121**, or each of the shells **140**, tracks **130**, and rollers **150** may use a shared RFID antenna **121**.

FIG. **4F** illustrates a force gauge **100** that includes a selectively removable/mountable shell **140** that engages with the base **120** via a first tab **405a** (generally, tab **405**) and a second tab **405b**. In various aspects, a plurality of tabs **405** secure the flexible shell **140** to the base **120** such that a user

can selectively remove (and later reattach) the shell **140** to the base **120**, for example, to reset the roller **150** to an initial position from an impacted position when using a multi-use force gauge **100**.

FIG. **4G** illustrates a force gauge **100** that includes a shell **140** with a channel **406** defined in the cap **141** of the shell **140**. In other aspects, the channel **406** is defined in one or more of the perimeter walls **142** of the shell **140**. The channel **406** defines a through-hole in the shell **140** aligned on the long axis of the force gauge **100**. The channel **406** allows a user to insert a tool into the shell **140** and reposition the roller **150**, for example to reset the roller **150** to an initial position from an impacted position when using a multi-use force gauge **100**.

FIG. **4H** illustrates a force gauge **100** that includes a horizontal membrane **404** that is connected to the first detent **133a** at a first end and to the second detent **133b** at a second end. A horizontal membrane **404** disposed between a pair of detents **133** provides a tamper resistant visual indication of whether the distance d between the detents has been increased beyond the separation point of the horizontal membrane in response to an impact force exceeding the force threshold. The length of the horizontal membrane **404** and the material that the horizontal membrane **404** is made of are configured so that the horizontal membrane **404** permanently separates when the force gauge **100** experiences an impact that exceeds the force threshold. In various aspects, the horizontal membrane **404** separates by detaching from the first detent **133a**, detaching from the second detent **133b**, or ripping/tearing, and thereby allowing the roller **150** to move between the detent **133** and the trough **131**.

FIG. **4I** illustrates a force gauge **100** that includes one detent **133**, a first trough **131a**, and a second trough **131b** located on opposite sides of the one detent **133**. In various aspects, by placing the detent **133** between two troughs **131** and initially positioning the roller **150** in the detent **133**, a user may determine a direction of an impact force based on whether the roller **150** is located in the first trough **131a** or the second trough **131b**.

FIG. **4J** illustrates a force gauge **100** that includes a track **130** of a constant height relative to the base **120**, and a cap **141** with a variable height relative to the base **120** along the axis of force measurement. In various aspects, the track **130** may vary in height along an axis perpendicular to the axis of force measurement (e.g., defining a half- or demi-pipe for the roller **150**). The variable height of the cap **141** defines portions of the track **130** that correspond to the detents **133** and troughs **131** discussed elsewhere in the present disclosure. In various aspects, a cap **141** of variable height may also be used in conjunction with a track of variable height.

FIG. **5** illustrates a potential application of force gauges **100** to an object **500**. Three force gauges **100a-c** are illustrated at different locations and orientations on an object **500** illustrated as a box. Each of the illustrated force gauges **100a-c** in FIG. **5** are aligned along an axis of the object **500** to detect forces acting along those axes; the length of the first force gauge **100a** is aligned to the y-axis of the object **500** and detects forces acting along the y-axis, the length of the second force gauge **100b** is aligned to the z-axis of the object **500** and detects forces acting along the z-axis, and the length of the third force gauge **100c** is aligned to the x-axis of the object **500** and detects forces acting along the x-axis.

It will be appreciated that more or fewer than three force gauges **100** may be mounted on objects of other sizes, shapes, and compositions in other aspects. For example, an object **500** may include two or more force gauges **100**

aligned along the same axis, but located at different locations on the object **500**, to monitor for different force thresholds or to differentiate the impact force at different locations of the object.

FIG. **6** is a flowchart of a method **600** for using a force gauge **100**. Method **600** begins at block **610**, where an impact to an object **500** that a force gauge **100** is mounted to occurs. The force of the impact causes, at block **620**, the shell **140** of the force gauge **100** to flex in a plane perpendicular to the direction of the force of the impact. For example, when an object **500** is dropped on the z-axis (e.g., where a face in an xy-plane hits the floor), the impact force travels along the z-axis, and a force gauge **100** aligned along the z-axis flexes in the xy-plane in response. When the force of the impact exceeds a force threshold, the distance d in a bottleneck between the shell **140** and the track **130** is expanded to exceed the diameter $2r$ of the roller, and method **600** proceeds to block **630**. Otherwise, when the force of the impact does not exceed a force threshold, method **600** may conclude.

At block **630**, the roller **150** travels from an initial position to a new position in the force gauge **100** in response to the impact force. In some aspects, the roller **150** travels from an initial position to the new position due to inertia in the roller **150** and the lower amount of force transferred from the impact to the roller **150** relative to the track **130** and shell **140**, the force changes the relative location of the roller **150** to the track **130**. Stated differently, the impact moves the track **130** more than the roller **150**, which causes the roller **150** to translate in location relative to the track **130** to a greater degree than the roller translates in space, causing a relative relocation of the roller **150** opposite to the direction of the impact force vector. In other aspects, the impacts causes the roller **150** to move less than the track **130** moves, and the roller **150** may move within the shell **140** in a direction in-line with the direction of the impact force vector (or in another direction after rebounding off of a surface). In various aspects, the roller **150** travels from a detent **133** into a trough **131**. In some aspects, the roller travels from a trough **131** into a detent **133**.

At block **640**, the changed position of the roller **150** switches an RFID operation mode. In aspects in which the roller **150** enters a detent **133** including a pair of electrical contacts **210** at block **630**, the presence of the roller **150** establishes an electrical across the electrical contacts **210**, which closes a circuit that includes the RFID antenna **121**. In various aspects, a closed circuit may remain closed even if the roller **150** later leaves the detent **133** (e.g., to ensure the force gauge **100** is not tampered with) by one or more physical latches. In some aspects in which the roller **150** leaves a detent **133** that includes pair of electrical contacts **210** at block **630**, the absence of the roller **150** in the detent **133** opens a circuit that includes the RFID antenna **121**.

Block **640** may be understood with reference to FIGS. **7A-7C**, which illustrate circuits formed in a force gauge **100** that may be opened or closed to affect the operation mode of an RFID antenna **121** via a roller **150** moving in the force gauge **100**. In the circuit, a first electrical contact **210a**, and a second electrical contact **210b** form a switch (as terminals) with the roller **150** (as the gate). Although illustrated symbolically in FIGS. **7A** and **7B** as a Single Pole Single Throw (SPST) switch, in other aspects the switch may be a Multiple Pole Single Throw (MPST), a Single Pole Multiple Throw (SPMP, or multiple pole multiple throw based on the number of rollers **150** and contact pairs included in the circuit **700**. For example, a force gauge **100** with two detents **133** that each include a pair of electrical contacts **210** and one roller

150 may be illustrated as having two SPST switches or one MPST switch (the single roller **150** completing having three states in the example circuit **700**).

In various aspects, depending on the arrangement of the RFID antenna **121** in the circuit, the RFID antenna **121** may be in an operational state when the roller **150** closes the circuit between a pair of electrical contacts **210**, or may be in an operational state until the roller **150** closes the circuit between a pair of electrical contacts **210** (i.e., a non-operational state when the roller **150** closes the circuit between a pair of electrical contacts **210**). When in the operational state, an RFID antenna **121** may actively transmit an identifier signal using an internal power source (not illustrated), or may transmit an identifier signal when energized by an external RFID scanner. In contrast, when in a non-operational state, the RFID antenna **121** may be disconnected from a power source, or the circuit may deactivate or otherwise shunt power away from the RFID antenna **121** so as to not produce and transmit an identifier signal.

FIG. **7A** illustrates a first circuit **701** in which the RFID antenna is in an operational state when the roller **150** completes the circuit between a pair of electrical contacts **210**, but is otherwise in a non-operational state. For example, a roller **150** with a conductive body may close the first circuit **701** when the roller **150** touches the first electrical contact **210a** and the second electrical contact **210b** (e.g., in a first detent **133a**) or the third electrical contact **210c** and the fourth electrical contact **210d** (e.g., in a second detent **133b**). In another example, a roller **150** may close the first circuit **701** by actuating a plunger to connect paired electrical contacts **210** or otherwise placing paired electrical contacts **210** into physical contact with one another.

FIG. **7B** illustrates a second circuit **702** in which the RFID antenna **121** is in a non-operational state when the roller **150** completes the circuit between a pair of electrical contacts **210**, but is otherwise in an operational state. In FIG. **7B**, the roller **150** completes the second circuit **702** by connecting the RFID antenna **121** to a shunt **710**. In various aspects, the shunt **710** redirects power away from the RFID antenna **121**, changes a length of the RFID antenna **121** (thereby preventing the antenna from transmitting in the bandwidth used by RFID scanners), or connects the antenna to a memory device including a null identifier that overrides the identifier normally associated with the force gauge **100**.

FIG. **7C** illustrates a third circuit **703** with multiple RFID antennas **121,b** that correspond to individual pairs of electrical contacts **210**. In various aspects, each detent **133** may be associated with an individual RFID antenna **121** so that when the roller **150** is present/absent in a different detents **133**, different identifier signals are produced from the force gauge **100**.

At block **650**, the impact force that occurred at block **610** subsides, relaxing the flexed shell **140** relative to the track **130**, and capturing/trapping the roller **150** in the position that the roller **150** traveled to in block **630**. The force gauge **100** returns to a resting state in block **650**, where the distance d of a bottleneck between the shell **140** and the track **130** is less than the diameter $2r$ of the roller **150**.

At block **660**, an RFID reader detects the state of the RFID antenna **121**. The state of the RFID antenna **121** may variously indicate whether the force gauge **100** has experienced an impact above the force threshold due to the presence or the absence of an identifier signal. In some aspects, an RFID reader emits an electromagnetic field that energizes a passive RFID antenna **121** to transmit an identifier signal to indicate that the force gauge **100** has experienced an impact exceeding the force threshold. In other

aspects, an RFID reader emits an electromagnetic field that energizes a passive RFID antenna **121** to transmit an identifier signal to indicate that the force gauge **100** has not experienced an impact exceeding the force threshold. In yet other aspects, an RFID reader receives an identifier signal from an active RFID antenna **121** transmitting identifier signals when the force gauge **100** has not experienced an impact exceeding the force threshold. In further aspects, an RFID reader may treat the lack of an expected identifier signal or an interruption in the transmission of the identifier signal from a force gauge **100** to indicate that the force gauge **100** has not experienced an impact exceeding the force threshold.

At block **670**, the RFID reader correlates the determination of whether the force gauge **100** has experienced an impact exceeding the force threshold (as per block **660**) to the object impact (occurring per block **610**). In various aspects, the RFID reader associates at least one of a timestamp and a location at which the determination per block **660** was made with the determination. For example, and RFID reader in a factory setting may indicate the location in the factory where an impact is detected for a given force gauge **100** and when the determination was made so that a process engineer can perform a root cause analysis on a potential impact event. Method **600** may then conclude.

FIGS. **8A-8E** illustrate the operation of internal electrical contacts **210**. In some aspects, the electrical contacts **210** are disposed on an exposed surface of the detent **133**, while in other aspects, the electrical contacts **210** are internal to the detent **133**, and are actuated by the roller **150** via a plunger **810** exposed in the detent. When using exposed electrical contacts **210**, the body of the roller **150** is conductive and closes a circuit across the electrical contacts **210** when present in the detent **133**. When using internal electrical contacts **210**, the body of the roller **150** may be non-conductive or conductive, as the plunger **810** includes a conductive bridge **820** that the roller **150** pushes into contact between the internal electrical contacts **210**. The conductive bridge **820** includes a conductive pathway that completes a circuit between the pair of internal electrical contacts **210** when held in contact with the electrical contacts **210**.

FIG. **8A** illustrates a cross-sectional view of a plunger **810** for internal contacts **210** in a first state, in which the roller **150** is not present in the detent **133** and the plunger **810** extends upward from the cup **220** towards the cap **141** of the shell **140**. The plunger **810** is disposed in the detent **133** to move to different distances relative to the cap **141** of the shell **140**, and a spring **830** holds the electrical bridge **820** out of contact with the electrical contacts **210a** and **210b** internal to the track **130** when the roller **150** is absent.

FIG. **8B** illustrates a cross-sectional view of a plunger **810** for internal contacts **210** in a second state, in which the roller **150** is present in the detent **133** and pushes the electrical bridge **820** into contact with the electrical contacts **210a** and **210b** against the spring **830**. In various aspects, the weight of the roller **150** and/or the force exerted by the cap **141** on the roller **150** overcomes the force of the spring **830**.

In some aspects, when the roller **150** is removed from the detent **133**, the plunger **810** returns to the first state (per FIG. **8A**) from the second state, and the spring **830** moves the electrical bridge **820** out of contact between the internal electrical contacts **210** (i.e., opening the circuit **700**).

In some aspects, such as is illustrated in FIG. **8C**, when the roller **150** is removed from the detent **133**, the plunger **810** remains in the second state (per FIGS. **8B** and **8C**), and

the electrical bridge **820** remains in contact between the internal electrical contacts **210** (i.e., keeping the circuit **700** closed).

FIGS. **8D** and **8E** illustrate one example of a catch **840** interacting with the electrical bridge **820** to retain the electrical bridge **820** in contact with the internal electrical contacts **210** regardless of whether the roller **150** remains in the detent **133** (per FIGS. **8B** and **8C**). The catch **840** includes a first member **841** that is aligned in the axis of travel for the plunger **810** and a tooth **842** with a catch surface **843** perpendicular to the axis of travel for the plunger **810**. Although one catch **840** is illustrated in FIGS. **8D** and **8E**, in other aspects, more than one catch **840** may be used. For example, the first and second electrical contacts **201a,b** may be included on the catch surfaces **843** of two corresponding catches **840**, or the catch **840** may be a separate mechanism than the electrical contacts **210**.

When the electrical bridge **820** is located above the tooth **842**, as in FIG. **8E**, the plunger **810** is in the first state, and the connection between the electrical contacts **210** is open/not completed. When the roller **150** pushes the plunger **810** into the track **130** (e.g., the plunger **810** moves from the first state to the second state), the plunger **810** pushes conductive bridge **820** below the catch surface **843** of the tooth **842** and engages the conductive bridge **820** with the electrical contacts **210** to close/complete a circuit between the electrical contacts **210**. When the roller **150** is absent from the detent **133**, the spring **830** pushes the conductive bridge **820** upward, but the catch surface **843** of the catch **840** prevents the plunger **810** from returning to the first state, and maintains the electrical connection between the pair of electrical contacts **210** via the conductive bridge **820**.

In various aspects, the force gauge **100** is a single-use gauge, and once the catch **840** has engaged with the conductive bridge **820**, the plunger **810** remains in the second state (e.g., as a tamper-resistant feature). In other aspects, an external release is provided for an operator to manually release the catch **840** so that the spring **830** can return the plunger **810** to the first state and the force gauge **100** can be reset and reused.

The descriptions of the various embodiments of the present invention have been presented for purposes of illustration, but are not intended to be exhaustive or limited to the embodiments disclosed. Many modifications and variations will be apparent to those of ordinary skill in the art without departing from the scope and spirit of the described embodiments. The terminology used herein was chosen to best explain the principles of the embodiments, the practical application or technical improvement over technologies found in the marketplace, or to enable others of ordinary skill in the art to understand the embodiments disclosed herein.

In the following, reference is made to embodiments presented in this disclosure. However, the scope of the present disclosure is not limited to specific described embodiments. Instead, any combination of the following features and elements, whether related to different embodiments or not, is contemplated to implement and practice contemplated embodiments. Furthermore, although embodiments disclosed herein may achieve advantages over other possible solutions or over the prior art, whether or not a particular advantage is achieved by a given embodiment is not limiting of the scope of the present disclosure. Thus, the following aspects, features, embodiments and advantages are merely illustrative and are not considered elements or limitations of the appended claims except where explicitly recited in a claim(s). Likewise, reference to “the invention”

shall not be construed as a generalization of any inventive subject matter disclosed herein and shall not be considered to be an element or limitation of the appended claims except where explicitly recited in a claim(s).

Aspects of the present invention are described herein with reference to flowchart illustrations and/or block diagrams of methods, apparatus (systems), and computer program products according to embodiments of the invention. It will be understood that each block of the flowchart illustrations and/or block diagrams, and combinations of blocks in the flowchart illustrations and/or block diagrams, can be implemented by computer readable program instructions.

These computer readable program instructions may be provided to a processor of a general purpose computer, special purpose computer, or other programmable data processing apparatus to produce a machine, such that the instructions, which execute via the processor of the computer or other programmable data processing apparatus, create means for implementing the functions/acts specified in the flowchart and/or block diagram block or blocks. These computer readable program instructions may also be stored in a computer readable storage medium that can direct a computer, a programmable data processing apparatus, and/or other devices to function in a particular manner, such that the computer readable storage medium having instructions stored therein comprises an article of manufacture including instructions which implement aspects of the function/act specified in the flowchart and/or block diagram block or blocks.

The computer readable program instructions may also be loaded onto a computer, other programmable data processing apparatus, or other device to cause a series of operational steps to be performed on the computer, other programmable apparatus or other device to produce a computer implemented process, such that the instructions which execute on the computer, other programmable apparatus, or other device implement the functions/acts specified in the flowchart and/or block diagram block or blocks.

The flowchart and block diagrams in the Figures illustrate the architecture, functionality, and operation of possible implementations of systems, methods, and computer program products according to various embodiments of the present invention. In this regard, each block in the flowchart or block diagrams may represent a module, segment, or portion of instructions, which comprises one or more executable instructions for implementing the specified logical function(s). In some alternative implementations, the functions noted in the block may occur out of the order noted in the figures. For example, two blocks shown in succession may, in fact, be executed substantially concurrently, or the blocks may sometimes be executed in the reverse order, depending upon the functionality involved. It will also be noted that each block of the block diagrams and/or flowchart illustration, and combinations of blocks in the block diagrams and/or flowchart illustration, can be implemented by special purpose hardware-based systems that perform the specified functions or acts or carry out combinations of special purpose hardware and computer instructions.

While the foregoing is directed to embodiments of the present invention, other and further embodiments of the invention may be devised without departing from the basic scope thereof, and the scope thereof is determined by the claims that follow.

What is claimed is:

1. An impact force gauge, comprising:
a base, including a Radio Frequency Identifier (RFID) antenna;

a roller, having a diameter and an electrically conductive surface;

a track mounted to the base along an axis, the track including:

a first detent located at a first height from the base, the first detent including a first pair of electrical contacts configured to close a first circuit that includes the RFID antenna across the electrically conductive surface of the roller when the roller is captured in the first detent;

a second detent located at a second height from the base, the second detent including a second pair of electrical contacts configured to close a second circuit that includes the RFID antenna across the electrically conductive surface of the roller when the roller is captured in the second detent; and

a trough connected to the first detent via a first ramp and to the second detent via a second ramp, wherein the trough runs from the first height to a third height and from the third height to the second height between the first detent and the second detent, wherein the third height is less than the first height and the second height; and

a shell flexibly mounted to the base around the track and configured to capture the roller along the track, the shell including a cap that runs along the track in a plane parallel to the base, wherein the cap is located at a first vertical distance from the first detent and a second vertical distance from the second detent, wherein the first vertical distance and the second vertical distance are less than the diameter while the base is subjected to forces along the axis less than a predefined force threshold and are greater than the diameter while the base is subject to forces along the axis greater than the predefined force threshold.

2. The impact force gauge of claim 1, wherein the RFID antenna is configured to transmit an identifier, when an RFID scanner is present, when one of the first circuit and the second circuit is closed and to not transmit the identifier when the first circuit and the second circuit are open.

3. The impact force gauge of claim 1, wherein the RFID antenna is configured to transmit an identifier, when an RFID scanner is present, when the first circuit and the second circuit are open and to not transmit the identifier when one of the first circuit and the second circuit are closed, wherein the first circuit and the second circuit connect the RFID antenna to a shunt circuit when closed.

4. The impact force gauge of claim 1, wherein the roller is selected from one of:

- a spherical roller;
- a cylindrical roller; and
- an ovoid roller.

5. The impact force gauge of claim 1, wherein the first height is greater than the second height, such that forces of a magnitude less than the predefined force threshold are sufficient to set the second vertical distance to be greater than the diameter and are insufficient to set the first vertical distance to be greater than the diameter.

6. The impact force gauge of claim 1, further comprising:
an adhesive layer mounted to a second surface of the base, opposite to a first surface to which the track is mounted, configured to mount the base to a surface of an object such that the base deforms in response to deformations of the surface of the object.

7. An impact force gauge, comprising:
a roller;
a track including:

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a trough arranged along an axis of the track; and
 a detent at a first end of the track and elevated relative
 to the trough; and
 a flexible shell configured to retain the roller on the track
 when the flexible shell is in an undeformed, first state,
 wherein, in response to a force applied along the axis
 exceeding a threshold force, the flexible shell is
 deformed into a second state in which a relative distance
 between the shell and the track increases to be
 greater than a diameter of the roller.

8. The impact force gauge of claim 7, wherein the shell
 and the track are mounted to a base that includes a circuit
 including a Radio Frequency Identifier (RFID) antenna,
 wherein the detent includes a pair of electrical contacts
 forming terminals in the circuit, and wherein the roller is
 configured to complete the circuit across the terminals when
 retained in the detent.

9. The impact force gauge of claim 7, wherein the detent
 includes a cup configured to the diameter of the roller,
 wherein a lip of the cup separates the detent from the trough
 and a distance between the lip and a cap of the shell defines
 the relative distance between the shell and the track.

10. The impact force gauge of claim 9, further comprising:

a vertical membrane including a first end connected to the
 lip and including a second end connected to the shell,
 wherein the vertical membrane is configured to separate
 when the relative distance is greater than the
 diameter.

11. The impact force gauge of claim 9, wherein the track
 further includes:

a second detent elevated at a second end of the track
 opposite to the first end, wherein the second detent
 includes a second cup configured to the diameter of the
 roller, wherein a second lip of the second cup separates
 the second detent from the trough, wherein, in response
 to a second force applied along the axis exceeding a
 second threshold force different from the threshold
 force, a second distance between the cap and the second
 lip increases to be greater than the diameter of the
 roller.

12. The impact force gauge of claim 11, further comprising:

a second roller; and
 a divider defining a first side of the track including the
 detent and a second side of the track including the
 second detent, wherein the divider confines the roller to
 the first side and the second roller to the second side.

13. The impact force gauge of claim 11, further comprising:

a horizontal membrane including a first end connected to
 the lip and including a second end connected to the
 second lip, wherein the horizontal membrane is configured
 to separate when the relative distance is greater
 than the diameter.

14. The impact force gauge of claim 11, wherein the
 detent is electrically connected with a first Radio Frequency
 Identifier (RFID) antenna and the second detent is electrically

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ally connected with a second RFID antenna, wherein the
 roller toggles transmission states for the first RFID antenna
 when captured in the detent and the second roller toggles
 transmission states for the second RFID antenna when
 captured in the second detent.

15. The impact force gauge of claim 7, wherein the roller
 is ferromagnetic, and wherein the detent includes a magnet
 configured to retain the roller in the detent.

16. The impact force gauge of claim 7, further comprising:

a second roller;
 a second track aligned on a second axis, different than the
 axis, the second track including:
 a second trough arranged along the second axis; and
 a second detent elevated at a first end of the second
 track; and

a second flexible shell configured to retain the second
 roller on the second track,

wherein, in response to a second force applied along the
 second axis exceeding a second threshold force, a
 second relative distance between the second shell and
 the second track increases to be greater than a second
 diameter of the second roller.

17. The impact force gauge of claim 7, wherein the shell
 is configured to selectively mount and dismount from a base
 via a plurality of tabs defined around the track.

18. The impact force gauge of claim 7, wherein a channel
 aligned on the axis is defined through a cap of the shell.

19. An impact force gauge, comprising:

a shell, configured to flex from a first state to a second
 state when a force exceeding a predetermined threshold
 is applied along a given axis and configured to return to
 the first state when the force falls below the predetermined
 threshold along the given axis;

a track surrounded by the shell and running on the given
 axis, the track including:

a first portion located a first distance from the shell; and
 a second portion located a second distance, different
 from the first distance, from the shell; and

a roller located between the track and the shell,
 wherein, in the first state, the first distance is not greater
 than a diameter of the roller; and

wherein, in the second state, the first distance is greater
 than the diameter of the roller.

20. The impact force gauge of claim 19, wherein the track
 further includes:

a third portion including a pair of electrical contacts,
 located on an opposite side of the first portion to the
 second portion, and located a third distance from the
 shell that is less than the second distance,

wherein, when the roller is located in the third portion, the
 roller completes a circuit for a Radio Frequency Identifier
 (RFID) antenna across the pair of electrical contacts.

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