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(54) **SORBENT-BASED ATMOSPHERE
REVITALIZATION SYSTEM**

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represented by the Administrator of
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(57) **ABSTRACT**

(52) **U.S. Cl.**
CPC **B01D 53/0446** (2013.01); **B01D 53/0415**
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2253/108 (2013.01); **B01D 2253/116**
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2257/80 (2013.01); **B01D 2259/4145**
(2013.01);

The present invention is a sorbent-based atmosphere re-
vitalization (SBAR) system using treatment beds each having
a bed housing, primary and secondary moisture adsorbent
layers, and a primary carbon dioxide adsorbent layer. Each
bed includes a redirecting plenum between moisture adsor-
bent layers, inlet and outlet ports connected to inlet and
outlet valves, respectively, and bypass ports connected to the
redirecting plenums. The SBAR system also includes at least
one bypass valve connected to the bypass ports. An inlet
channel connects inlet valves to an atmosphere source. An
outlet channel connects the bypass valve and outlet valves to
the atmosphere source. A vacuum channel connects inlet
valves, the bypass valve and outlet valves to a vacuum
source. In use, one bed treats air from the atmosphere source
while another bed undergoes regeneration. During regenera-
tion, the inlet, bypass, and outlet valves sequentially open to
the vacuum source, removing accumulated moisture and
carbon dioxide.

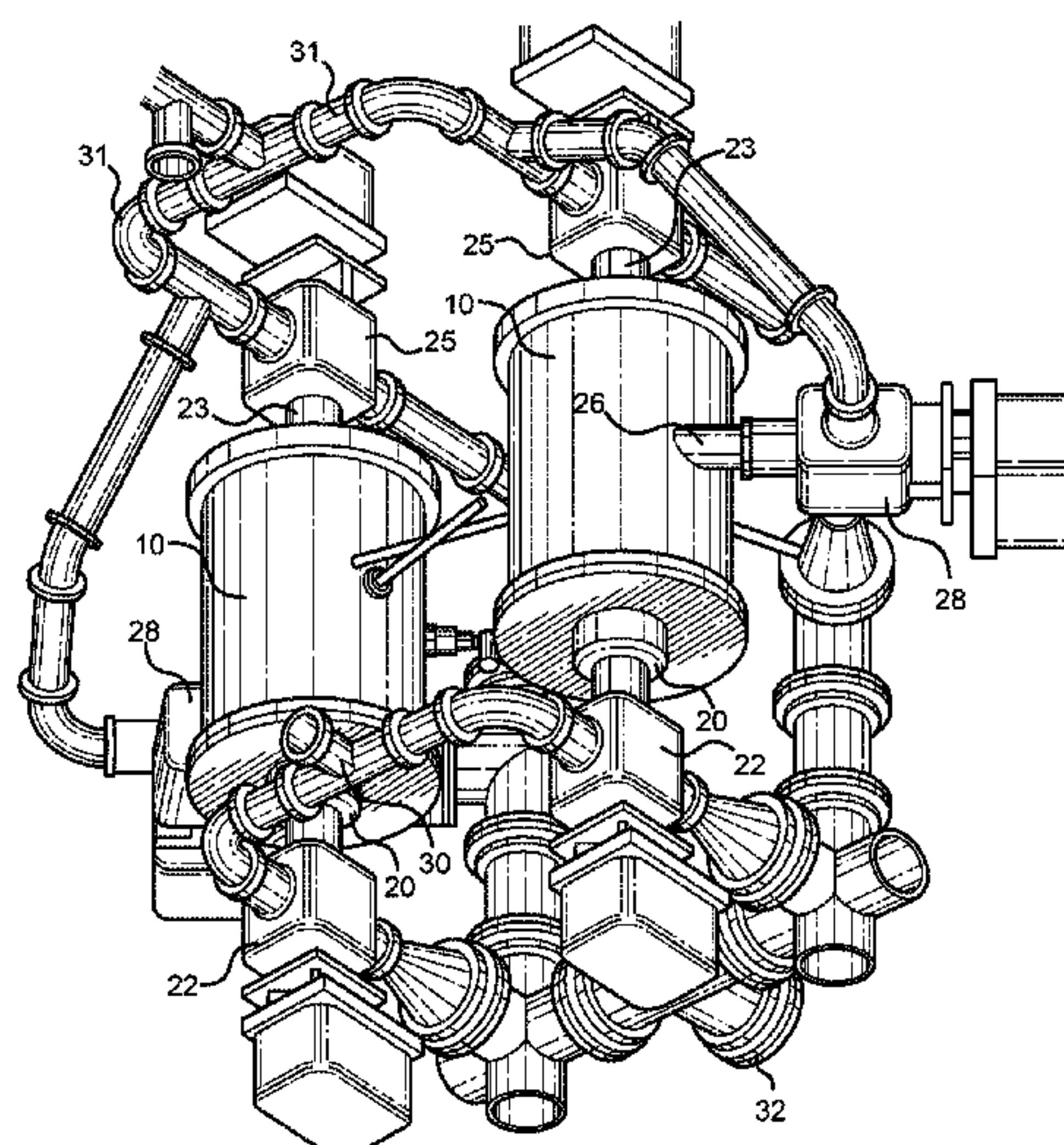
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2259/4145; B01D 2259/4146; B01D
2259/4148
USPC 96/109, 111, 121, 126, 127, 132, 149,
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See application file for complete search history.

15 Claims, 3 Drawing Sheets



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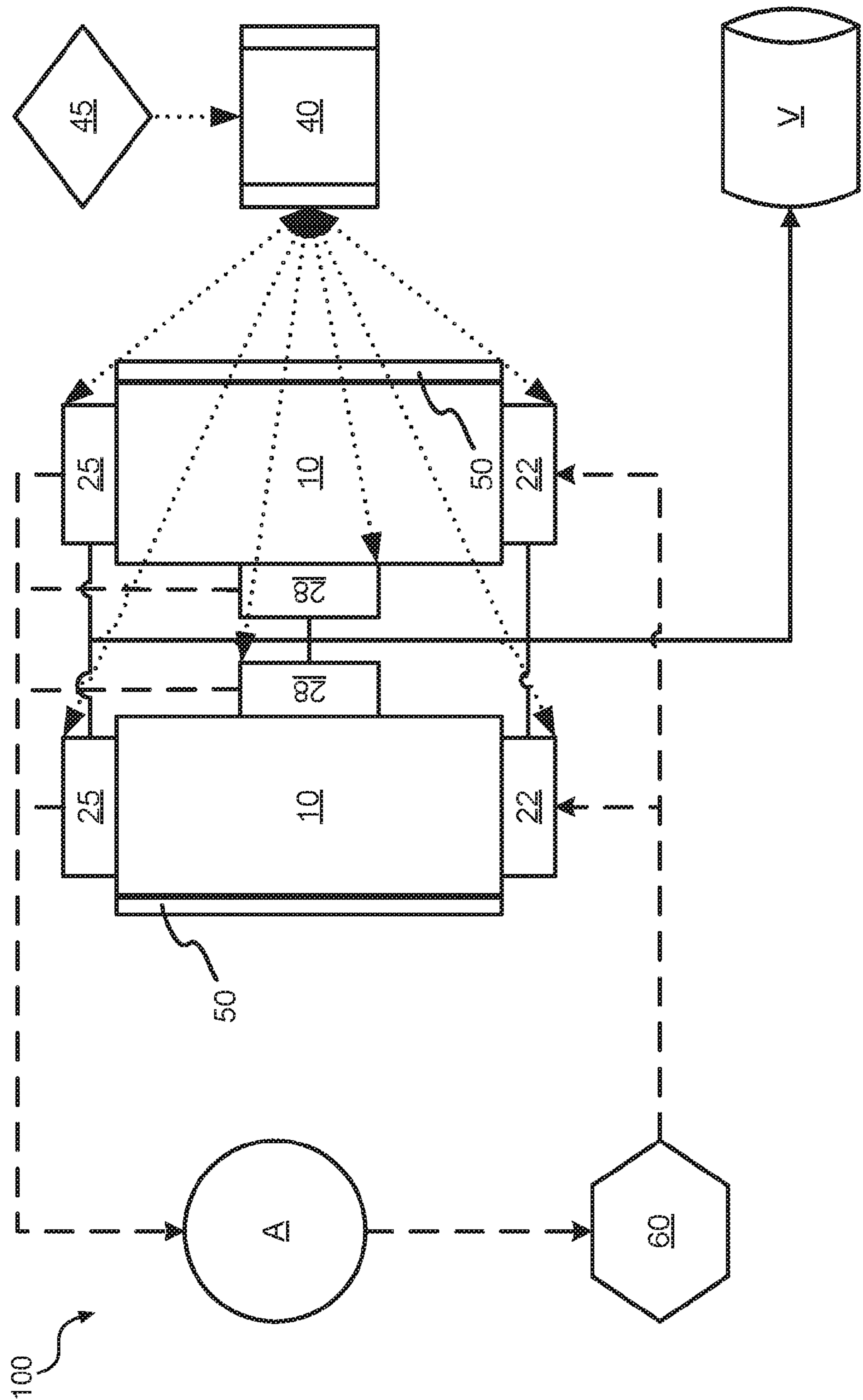


Fig. 1

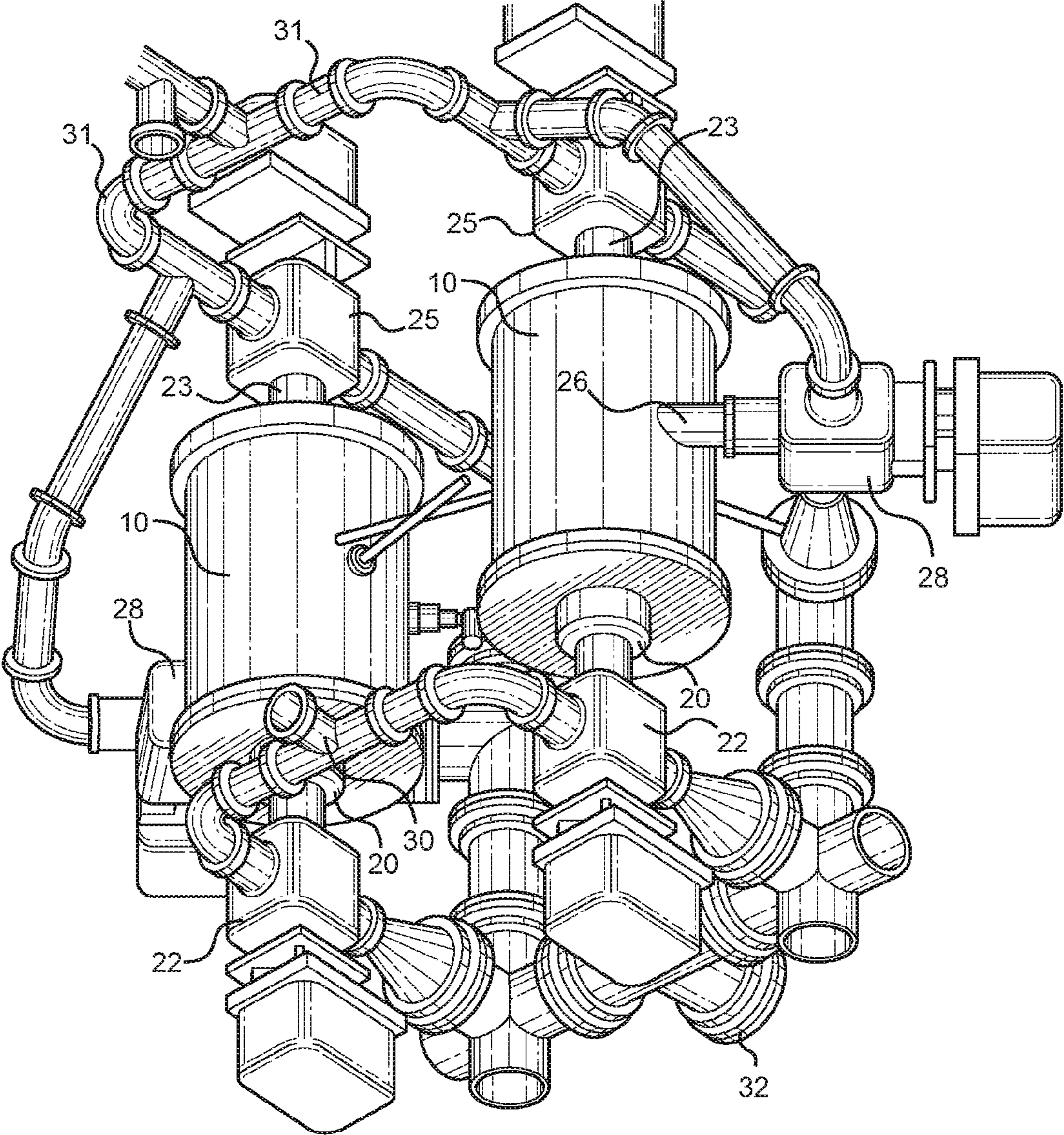


Fig. 2

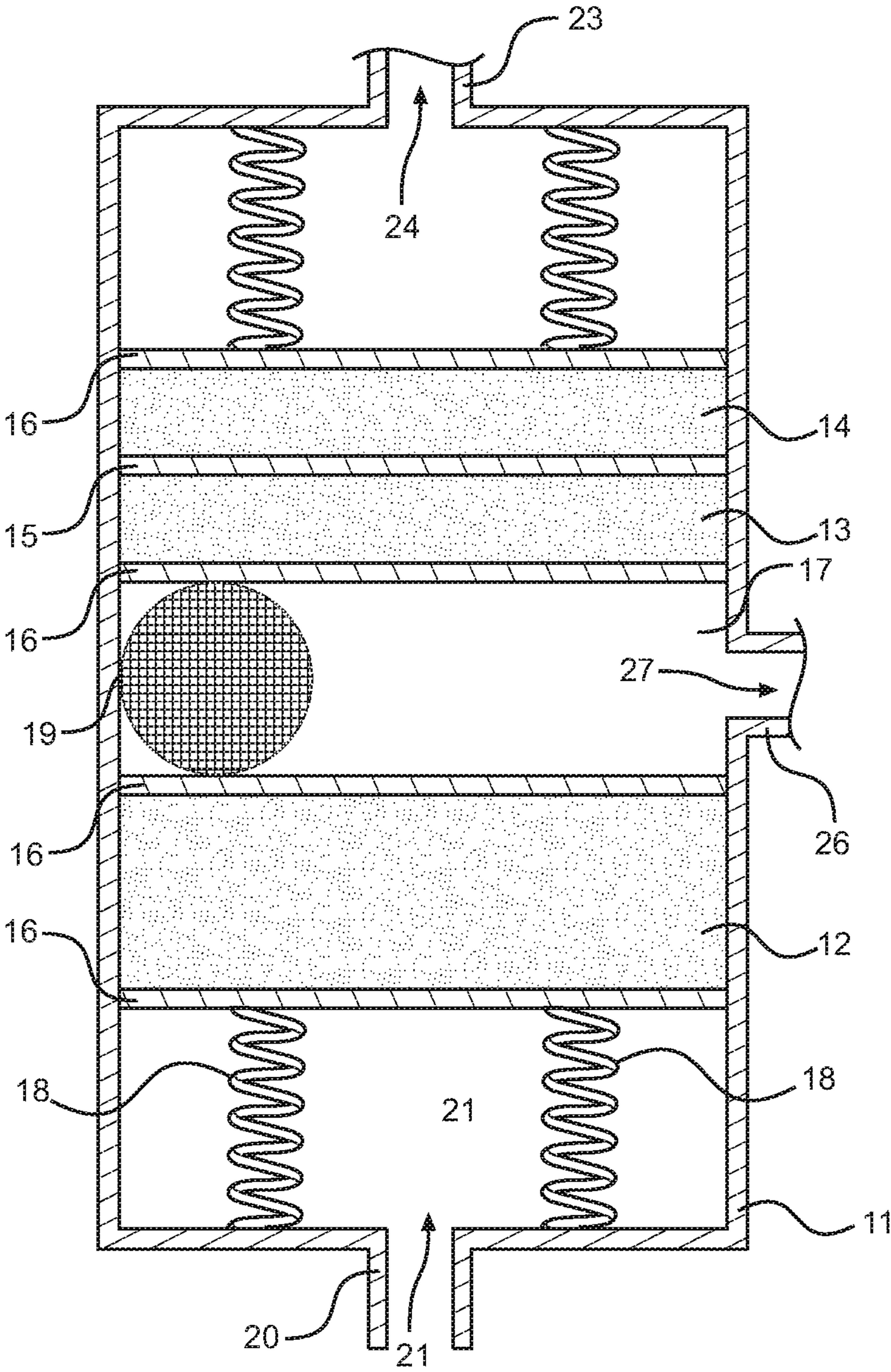


Fig. 3

SORBENT-BASED ATMOSPHERE REVITALIZATION SYSTEM

STATEMENT OF GOVERNMENT INTEREST

The invention described herein was made in the performance of work under a NASA contract and by an employee of the United States Government and is subject to the provisions of Public Law 96-517 (35 U.S.C. §202) and may be manufactured and used by or for the Government for governmental purposes without the payment of any royalties thereon or therefore. In accordance with 35 U.S.C. §202, the contractor elected not to retain title.

BACKGROUND OF THE INVENTION

1. Field of Invention

This invention relates to the field of gas separation apparatus, and more specifically to solid sorbent apparatus with plural solid sorbent beds and recovery or separation means for desorbing fluid.

2. Description of Related Art

Life support systems are the most vital part of manned exploration of outer space. Due to the isolated location of spacecraft on exploratory missions, life support systems must possess considerable efficiency, dependability and robustness. These systems must also adhere to limits on mass, size and power consumption.

Experimental space shuttle and space station systems used various chemisorbent amines to remove exhaled carbon dioxide from the shuttle's internal atmosphere. However, the amines could be volatile, unstable and could release atmospheric contaminants. Some spacecraft life support systems use a vacuum swing adsorption (VSA) process utilizing molecular sieve beds to remove carbon dioxide and water vapor generated by respiration and evaporated sweat. However, inefficiencies result from poor regeneration of the closed end of the bed used for VSA. While pressure swing adsorption systems that rely on inert gas purging for regeneration allow increased separation of gasses, they require additional volumes of gas to regenerate the beds. As a result, these systems need large amounts of consumable gas that increase mass during launch and may prove difficult or impossible to obtain during missions.

There is an unmet need in the art for a water and carbon dioxide removal system capable of efficiently accommodating increased numbers of crew without increases in mass, volume or power consumption.

SUMMARY OF THE INVENTION

The present invention is a sorbent-based atmosphere revitalization (SBAR) system including a plurality of treatment beds. Each of the treatment beds includes a bed housing containing a primary moisture adsorbent layer, a secondary moisture adsorbent layer and a primary carbon dioxide adsorbent layer. The treatment beds also include a redirecting plenum between the primary moisture adsorbent layer and the secondary moisture adsorbent layer, an inlet port connected to an inlet valve, an outlet port connected to an outlet valve and a bypass port connected to the redirecting plenum. The SBAR system also includes at least one bypass valve connected to the bypass ports. An inlet channel connects the inlet valves to an atmosphere source. An outlet channel connects the bypass valve and the outlet valves to

the atmosphere source. A vacuum channel connects the inlet valves, the bypass valve and the outlet valves to a vacuum source.

An additional embodiment of the present invention is a long-term atmosphere revitalization system that includes a plurality of SBAR systems, as above, and a plurality of cartridge heaters. Each cartridge heater connects to an exterior of each of the treatment beds.

BRIEF DESCRIPTION OF THE DRAWINGS

FIG. 1 illustrates a schematic view of a sorbent-based atmosphere revitalization (SBAR) system.

FIG. 2 illustrates a magnified view of a portion of an SBAR system.

FIG. 3 illustrates a cross-sectional view of a first bed.

TERMS OF ART

As used herein, the term "baffle plate" means a plate that applies pressure to and constrains a material while allowing fluid flow therethrough.

As used herein, the term "blower" means a device that creates airflow.

As used herein, the term "carbon dioxide adsorbent" means a material capable of adsorbing carbon dioxide.

As used herein, the term "cartridge heater" means a sealed heating coil that generates heat via electrical resistance.

As used herein, the term "moisture adsorbent" means a material capable of adsorbing water.

As used herein, the term "molecular sieve" means material with pores of precise and uniform size capable of blocking larger molecules and adsorbing smaller molecules.

As used herein, the term "plenum" means an enclosed space through which air flows.

DETAILED DESCRIPTION

FIG. 1 illustrates a schematic view of sorbent-based atmosphere revitalization (SBAR) system 100. SBAR system 100 includes a plurality of treatment beds 10, a plurality of inlet valves 22, a plurality of outlet valves 25, at least one bypass valve 28, a controller 40, an optional sensor 45, a plurality of optional heating elements 50, and an optional blower 60. Air passes from an atmosphere source A into treatment beds 10, which remove both water vapor and carbon dioxide. Atmosphere source A may be at least one cabin of a vehicle or at least one pressurized garment, such as, but not limited to, space suits. Blower 60 may pull air from atmosphere source A and push it into treatment beds 10. Blower 60 increases the flow rate of air as the levels of water vapor and carbon dioxide increase. Sensor 45 may provide values for percentages of carbon dioxide and/or water vapor present in atmosphere source A to controller 40, which controls the flow rate for blower 60.

In operation, air enters treatment beds 10 through inlet valves 22. After removal of water vapor and carbon dioxide, air returns to atmosphere source A through outlet valves 25. In certain circumstances, a partially treated portion of the air diverts back to atmosphere source A through bypass valve 28. While the partially treated portion of the air has undergone removal of water vapor, it has not undergone removal of carbon dioxide.

Inlet valves 22 and outlet valves 25 are three-way valves. In the exemplary embodiment, inlet valves 22 and outlet valves 25 are multiport high conductance valves. In the exemplary embodiment, bypass valve 28 includes two three-

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way valves. In other embodiments, bypass valve **28** is a single four-way valve. In the exemplary embodiment, bypass valves **28** are multiport high conductance valves.

Controller **40** determines the amount of air removed through bypass valve **28** based on the percentage of carbon dioxide present in atmosphere source A. Sensor **45** may provide values for percentage of carbon dioxide and/or water vapor present in atmosphere source A to controller **40**. In one embodiment, controller **40** is a proportional-integral-derivative (PID) controller that increases the amount of air removed through bypass valve **28** if the percentage of carbon dioxide is below a target value, and decreases the amount of air removed through bypass valves **28** if the percentage of carbon dioxide is above a target value. Controller **40** also connects to inlet valves **22** and outlet valves **25** to control their opening and closing.

Applied vacuum from a vacuum source V “regenerates” treatment beds **10**, removing accumulated carbon dioxide and water vapor. Vacuum source V may be a natural vacuum source, such as, but not limited to the vacuum of outer space or an artificial vacuum source, such as, but not limited to a vacuum pump. At any given moment, only one of treatment beds **10** is treating air; the other treatment bed **10** is open to vacuum source V. Once one treatment bed **10** completes regeneration, it begins to treat air while another treatment bed **10** undergoes regeneration. Cycle time is proportional to the amount of water adsorbed by treatment beds **10** in a cycle.

During regeneration, controller **40** opens the three valves of one of treatment beds **10** in a sequence: first, inlet valve **22**, then bypass valve **28**, then outlet valve **25**, ensuring that treatment bed **10** regenerates completely. This sequencing ensures that the section of treatment bed **10** with the highest concentration of water opens to vacuum first, preventing water from migrating to areas of treatment bed **10** with a lower concentration. At the end of each half-cycle, both treatment beds **10** are temporarily isolated from both atmosphere source A and vacuum source V and allowed to equalize with each other. This decreases the amount of ullage gas lost during half-cycle changes before the other treatment bed **10** begins regeneration.

Under normal circumstances, regeneration by vacuum only is sufficient. However, SBAR system **100** may require additional measures during exceptionally extended use or under extremely heavy loads. In such a case, SBAR system **100** exposes both treatment beds **10** to vacuum while heating treatment beds **10** using heating elements **50**. In the exemplary embodiment, heating elements **50** are cartridge heaters attached to the exterior of treatment beds **10**. Each treatment bed **10** has at least one attached heating element **50**. Fins carry heat from each attached heating element **50** into the respective treatment bed **10**, resulting in increased levels of regeneration. However, because all treatment beds **10** of SBAR system **100** undergo regeneration at the same time, another SBAR system **100** is necessary to continue atmospheric processing.

FIG. **2** illustrates a magnified view of a portion of SBAR system **100**. This view further shows inlet ports **20**, outlet ports **23**, bypass ports **26**, inlet channel **30**, outlet channel **31** and vacuum channel **32**. Inlet ports **20** connect treatment beds **10** to inlet valves **22**. Outlet ports **23** connect treatment beds **10** to outlet valves **25**. Bypass ports **26** connect treatment beds **10** to bypass valves **28**. Inlet channel **30** connects atmosphere source A to inlet valves **22**. Outlet channel **31** connects outlet valves **25** and bypass valve **28** to

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atmosphere source A. Vacuum channel **32** connects inlet valves **22**, outlet valves **25**, and bypass valve **28** to vacuum source V.

FIG. **3** illustrates a cross-sectional view of one of treatment beds **10**. Treatment bed **10** includes a bed housing **11**, a primary moisture adsorbent layer **12**, a secondary moisture adsorbent layer **13**, a primary carbon dioxide adsorbent layer **14**, a screen **15**, a plurality of baffle plates **16**, a redirecting plenum **17** with a plenum spacer **19**, a plurality of baffle springs **18**, an inlet gas stream **21**, an outlet gas stream **24** and a bypass gas stream **27**. Each treatment bed **10** contains substantially identical inner structures.

Bed housing **11** houses and protects the internal structures of treatment beds **10**. In the exemplary embodiment, bed housing **11** is an aluminum canister. Inlet gas stream **21** enters bed housing **11** through inlet port **20** at a first end of bed housing **11**. Outlet gas stream **24** exits bed housing **11** through outlet port **23** at a second end of bed housing **11**.

Upon entering bed housing **11**, inlet gas stream **21** passes through primary moisture adsorbent layer **12**, which removes most of the water vapor content from inlet gas stream **21**. Bypass gas stream **27**, a controlled portion of the dehydrated inlet gas stream **21**, bypasses secondary moisture adsorbent layer **13** and primary carbon dioxide adsorbent layer **14**, and returns to atmosphere source A. The remainder of inlet gas stream **21** passes through secondary moisture adsorbent layer **13** to remove any residual moisture and then through primary carbon dioxide adsorbent layer **14** to remove carbon dioxide. The controlled bypass of secondary moisture adsorbent layer **13** and primary carbon dioxide adsorbent layer **14** extends the operational time of SBAR system **100** without requiring thermal regeneration.

Primary moisture adsorbent layer **12**, secondary moisture adsorbent layer **13** and primary carbon dioxide adsorbent layer **14** are physical adsorbents that do not change geometrically or chemically upon adsorbing water or carbon dioxide molecules from inlet gas stream **21**. Physical adsorbents have inherent chemical stability and have the added benefit of trace contaminant removal. In one embodiment, primary moisture adsorbent layer **12**, secondary moisture adsorbent layer **13** and primary carbon dioxide adsorbent layer **14** are packed molecular sieves such as, but not limited to silica gel and zeolite. In the exemplary embodiment, primary moisture adsorbent layer **12** and secondary moisture adsorbent layer **13** are zeolite **13X**, while primary carbon dioxide adsorbent layer **14** is zeolite **5A**.

Screen **15** separates secondary moisture adsorbent layer **13** and primary carbon dioxide adsorbent layer **14**. In the exemplary embodiment, screen **15** is stainless steel having a mesh size sufficient to prevent the packed granular materials of secondary moisture adsorbent layer **13** and primary carbon dioxide adsorbent layer **14** from intermixing.

Baffle plates **16** further separate the various sections within treatment beds **10**. Baffle plates **16** are located between inlet port **20** and primary moisture adsorbent layer **12**, between primary moisture adsorbent layer **12** and redirecting plenum **17**, between redirecting plenum **17** and secondary moisture adsorbent layer **13** and between primary carbon dioxide adsorbent layer **14** and outlet port **23**. In the exemplary embodiment, baffle plates **16** are stainless steel, aluminum, or any other metallic material or combination thereof. Redirecting plenum **17** is a space between baffle plates **16** located between primary moisture adsorbent layer **12** and secondary moisture adsorbent layer **13**. Each redirecting plenum **17** connects to one of bypass ports **26** to allow outgassing of bypass gas stream **27**. A plenum spacer

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19 separating baffle plates 16 ensures that redirecting plenum 17 maintains its size, even under pressure.

Baffle springs 18 are located at either end of bed housing 11 between bed housing 11 and two baffle plates 16 (specifically, baffle plates 16 contacting primary moisture adsorbent layer 12 and primary carbon dioxide adsorbent layer 14). Baffle springs 18 press primary moisture adsorbent layer 12, secondary moisture adsorbent layer 13, primary carbon dioxide adsorbent layer 14 and redirecting plenum 17 together. This pressure keeps the granular materials of primary moisture adsorbent layer 12, secondary moisture adsorbent layer 13, primary carbon dioxide adsorbent layer 14 packed and in place.

Tests and analyses have verified that SBAR system 100 is a viable and safe system for water and carbon dioxide removal functions for manned space vehicles. The testing confirmed that SBAR system 100 met water and carbon dioxide removal requirements for standard duration missions for a crew of six without requiring thermal regeneration. Testing also validated use of SBAR system 100 with different crew sizes and longer mission durations.

Full-scale testing of SBAR system 100 demonstrated that significant volume reductions and carbon dioxide removal efficiency increases are possible via the use of multiple vacuum ports, along with the controlled bypass and timing of vacuum exposure. The modification to the SBAR system 100 to bypass a portion of the airflow around primary carbon dioxide adsorbent layer 14 significantly extended the time before a thermal regeneration was necessary. Testing with the full 2-bed SBAR system 100 showed that the air-save bed pressure equalization steps in the SBAR system 100 operation cycle had minimal effect on performance.

It will be understood that many additional changes in the details, materials, procedures and arrangement of parts, which have been herein described and illustrated to explain the nature of the invention, may be made by those skilled in the art within the principle and scope of the invention as expressed in the appended claims.

It should be further understood that the drawings are not necessarily to scale; instead, emphasis has been placed upon illustrating the principles of the invention. Moreover, the terms "substantially" or "approximately" as used herein may be applied to modify any quantitative representation that could permissibly vary without resulting in a change in the basic function to which it is related.

What is claimed is:

1. A sorbent-based atmosphere revitalization (SBAR) system, comprising:

- a plurality of treatment beds, wherein each of said plurality of treatment beds comprises:
 - a bed housing containing a primary moisture adsorbent layer, a secondary moisture adsorbent layer and a primary carbon dioxide adsorbent layer,
 - a redirecting plenum between said primary moisture adsorbent layer and said secondary moisture adsorbent layer,
 - an inlet port connected to an inlet valve,
 - an outlet port connected to an outlet valve,
 - a bypass port connected to said redirecting plenum;
- at least one bypass valve connected to said bypass ports;
- an inlet channel connecting said inlet valves to an atmosphere source;
- an outlet channel connecting said at least one bypass valve and said outlet valves to said atmosphere source;
- a vacuum channel connecting said inlet valves, said at least one bypass valve and said outlet valves to a vacuum source;

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at least one controller connected to said inlet valve, said outlet valve and said at least one bypass valve, wherein said controller is configured to sequentially open said inlet valve, said at least one bypass valve and said outlet valve from a single treatment bed of said plurality of treatment beds to said vacuum source;

at least one sensor capable of detecting at least one of carbon dioxide percentage and water vapor percentage in said atmosphere source; and

wherein said at least one controller is configured to open said at least one bypass valve to said atmosphere source based on a proportional-integral-derivative algorithm, wherein said at least one bypass valve is opened when said carbon dioxide percentage is below a target value and closed when said carbon dioxide percentage is above a target value.

2. The system of claim 1, wherein said primary moisture adsorbent layer, said secondary moisture adsorbent layer and said primary carbon dioxide adsorbent layer comprise molecular sieve materials.

3. The system of claim 2, wherein said primary moisture adsorbent layer and said secondary moisture adsorbent layer comprise zeolite 13X.

4. The system of claim 2, wherein said primary carbon dioxide adsorbent layer comprises zeolite 5A.

5. The system of claim 1, wherein said inlet valve and said outlet valve comprise three-way valves.

6. The system of claim 1, wherein at least one of said inlet valve, said outlet valve and said at least one bypass valve comprises a multiport high conductance valve.

7. The system of claim 1, wherein said at least one bypass valve comprises a plurality of three-way valves, wherein each of said plurality of three-way valves is connected to a single bypass port.

8. The system of claim 1, wherein said at least one bypass valve comprises at least one four-way valve, wherein said at least one four-way valve is connected to at least two of said bypass ports.

9. The system of claim 1, further comprising a plurality of baffle plates located between said inlet port and said primary moisture adsorbent layer, between said primary moisture adsorbent layer and said redirecting plenum, between said redirecting plenum and said secondary moisture adsorbent layer and between said primary carbon dioxide adsorbent layer and said outlet port.

10. The system of claim 9, further comprising a plurality of baffle springs, wherein said plurality of baffle springs are located between a first end of said bed housing and a baffle plate contacting said primary moisture adsorbent layer, wherein said plurality of baffle springs are also located between a second end of said bed housing and a baffle plate contacting said primary carbon dioxide adsorbent layer.

11. The system of claim 1, further comprising a screen located between said secondary moisture adsorbent layer and said primary carbon dioxide adsorbent layer.

12. The system of claim 1, wherein said at least one controller is configured to cycle between said plurality of treatment beds based on said water vapor percentage.

13. The system of claim 1, further comprising a blower in said inlet channel.

14. The system of claim 1, wherein said atmosphere source is chosen from the group consisting of: at least one cabin of a vehicle and at least one pressurized garment.

15. The system of claim 1, wherein said vacuum source is chosen from the group consisting of: a natural vacuum source and an artificial vacuum source.